

### **GENUINE PARTS**

### **INSTALLATION INSTRUCTIONS**

| PPLICATI  | ON: (  | QX30   |   |   |  |
|---|--|--|---|---|--|
| ART NUM   | BER: k   | <e409 5d400b1<="" th=""><th></th><th></th></e409>  |   |   |  |
| IT CONTE  | NTS:   |  |   |   |  |
| Item Qt   | y.   | Pa   | art Description   | Service Part Number   |  |
| A   | L Alloy W  | /heel – Wheel Disc, A  | L 19 x 8J   | KE409 5D400B1   |  |
| B   | L Ornam  | -Disc Wheel (Center (  | Cap)  | 40342 5DA9C   |  |
| C 1   | Installa   | ation Instruction Repla  | acement Template  | N/A   |  |
| OOLS REC  |  |  |   |   |  |
|   |  | 130Nm)   | Wheel Balancer  |   |  |
| <ul><li>Torque Wrench (130Nm)</li><li>Tire Changer</li></ul>  |  |  | Balance Weights   |   |  |
| <ul> <li>The Changer</li> <li>21 mm Socket and Wrench</li> </ul>  |  |  | _   | • TPMS air valve tool (11mm)  |  |
|   |  |  |   |   |  |
| RE-INSTA  |  | WARNINGS, CAUTIO   | ONS, CRITICAL STEPS, and NOTI   | ES:   |  |
|   |  | -  | ONS, CRITICAL STEPS, and NOTI<br>structions may refer to Service Manu   |   |  |
|   |  | -  |   |   |  |
|   |  | -  | tructions may refer to Service Manu   |   |  |
|   |  | -  |   |   |  |
| Dealer     After in parts.  | r Installation<br>stallation,<br>Do not driv   | n Recommended. Inst<br>check for tire clear  | WARNING<br>rance and interference between<br>erference is found. Tire interference  | the body and/or suspension  |  |
| <ul> <li>Dealer</li> <li>After in parts.<br/>lead to</li> <li>Failure</li> </ul>  | r Installation<br>stallation,<br>Do not driv<br>an accider<br>to apply th  | n Recommended. Inst<br>check for tire clear<br>ve the vehicle if into<br>nt and serious injur<br>ne proper torque to   | WARNING<br>rance and interference between<br>erference is found. Tire interference  | ual.<br>the body and/or suspension<br>rence could cause tire failure an<br>separation and lead to an  |  |
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#### INSTALLATION PROCEDURE:

#### Note: Handle wheels carefully and do not scratch the decorative surface of the wheel.

- 1) Apply parking brake, chock wheels and raise the vehicle. Shift the automatic transmission into P (Park) or the manual transmission into R (Reverse).
- 2) Remove original wheels and tires from the vehicle.
- 3) If vehicle is equipped with the Tire Pressure Monitor System, use 11mm socket or wrench and remove tire pressure monitor sensor from each wheel (after removing tire). Be sure to install each sensor at same corner of vehicle in new alloy wheel.

# NOTE: If sensors are not returned to correct location, or if new sensors are installed, system must be re-initialized. A trained technician should perform this procedure per vehicle Service Manual.

- 4) Using a tire changer, mount recommended tires on new alloy wheels with outboard sidewall facing same direction as wheels' outward surface.
- 5) Inflate tires to specified COLD air pressure.
- 6) Balance the wheel and tire assemblies per vehicle Service Manual, Wheel and Tire Assembly Section, Wheel Balance Adjustment (Use only adhesive balance weights).
- 7) Inspect vehicle hub and studs for any damage and repair or replace any damaged components. Remove any corrosion that would cause mounting misalignment.
- 8) Check tires to determine if a rotational direction or mounting orientation is specified.
- 9) Mount wheel and tire assembly on vehicle.

## NOTE: If a rotational direction is specified, ensure that the tire rotates in the specified direction when mounted on the vehicle.

10) Install lug nuts hand-tight. Progressively tighten lug nuts alternately and evenly in a crossing pattern similar to the sequence shown in Figure 1. Use calibrated torque wrench. Do not use lubricant of any type on lug nut or wheel nut seat surfaces.

