



GENUINE PARTS

INSTALLATION INSTRUCTIONS

DESCRIPTION: Rear Bumper Protector

APPLICATION: QX60

PART NUMBER: 999B1 R4000

KIT CONTENTS:

Item	Qty.	Part Description	Service Part Number
A	1	Rear Bumper Protector	N/A
B	3	Spacer Template	N/A
C	1	Installation Instruction Replacement Template	N/A

TOOLS REQUIRED:

- Clean, Lint-Free Wiping Cloth
- 90% (or greater) Isopropyl Alcohol

PRE-INSTALLATION WARNINGS, CAUTIONS, CRITICAL STEPS, and NOTES:

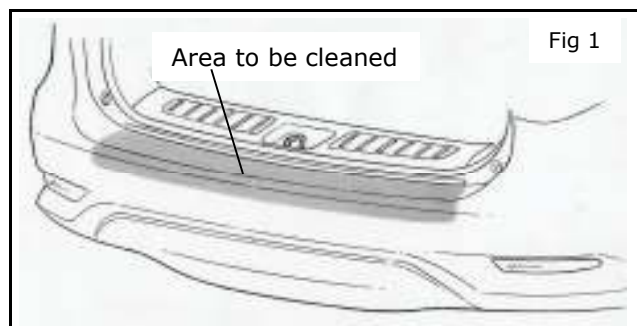
- Dealer Installation Recommended. Instructions may refer to Service Manual.

CAUTION

- Install the rear bumper protector only when the part & vehicle temperature are between 60°F - 110°F (16°C - 43°C).
- Do not wash or expose the vehicle to a wet environment for 24 hours after installing the bumper protector.

INSTALLATION PROCEDURE:

- 1) Clean vehicle area thoroughly with soap and water to remove any dirt or debris and allow to dry.

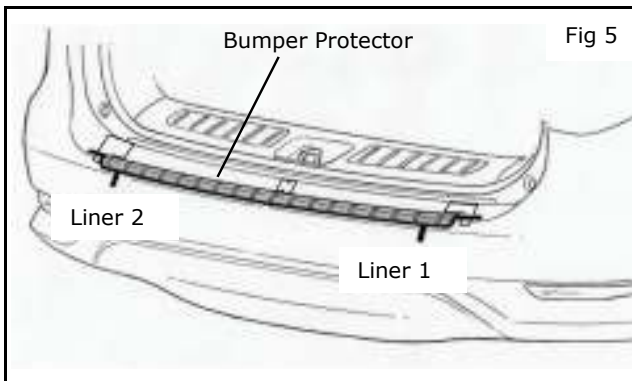
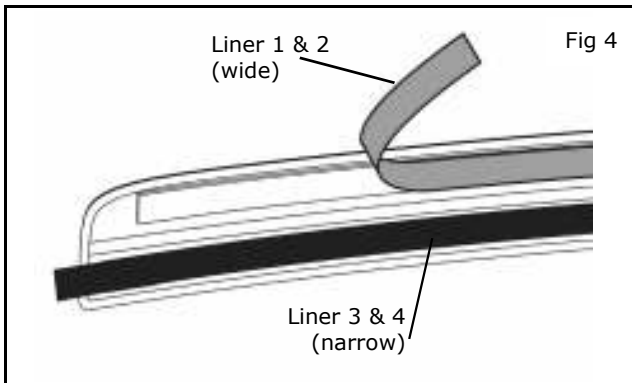
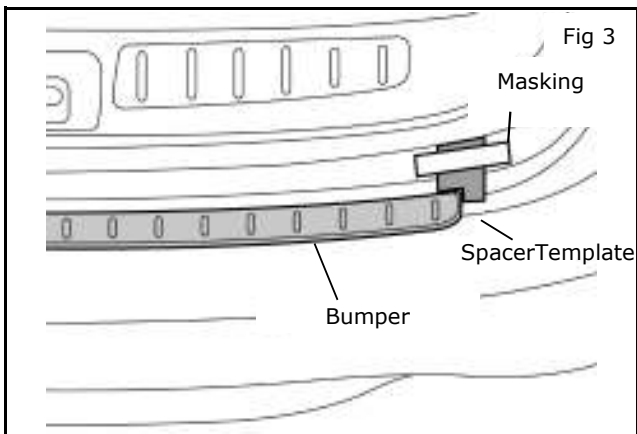
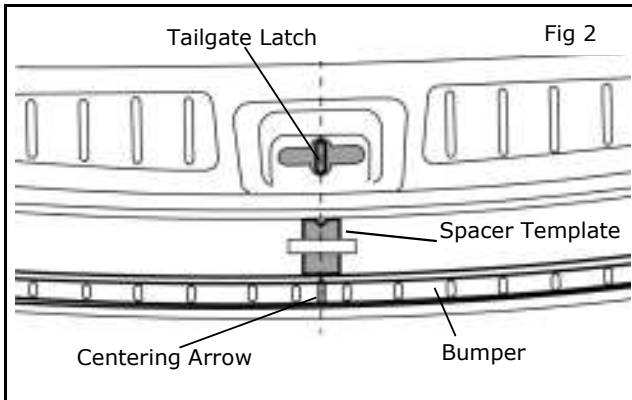


- 2) Bumper protector installation prep.
 - a) Open rear hatch.
 - b) Using a clean lint-free cloth and 90% Isopropyl Alcohol, clean area of rear bumper where part will be installed.
 - c) Allow time to dry thoroughly.

CAUTION

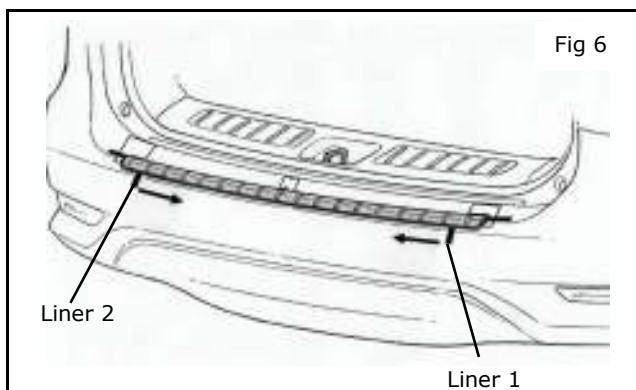
- Failure to clean the mounting surface properly may cause the adhesive tape to have poor adhesion to the vehicle.

INSTALLATION PROCEDURE:



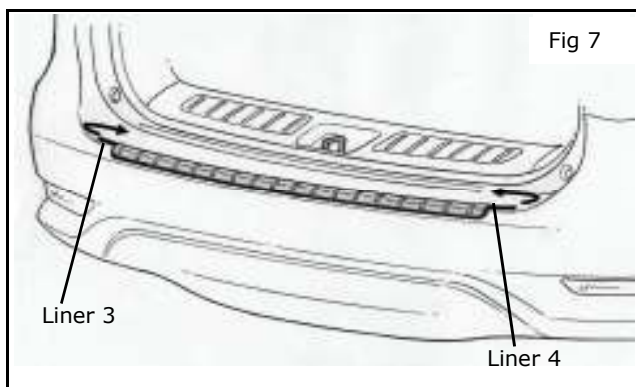
- 3) Dry fit bumper protector on vehicle by aligning bumper protector centering arrow with tailgate latch.
- 4) Position center spacer template against edge of bumper as shown and secure with masking tape.
- 5) Position edge spacer templates against edge of bumper at both ends of bumper protector as shown and secure with masking tape.
- 6) Prepare tape.
 - a) Remove part.
 - b) Peel back approximately 30mm on tape liners 1 and 2 (wide tape). (Fig 4 & 5)
 - c) Fold back liners. (Fig 5)
- 7) Re-align part to vehicle and lightly tack bumper protector to vehicle at both ends.
- 8) Confirm center arrow alignment to vehicle and tight fit to bumpers. If necessary, un-tack bumper protector and repeat instruction 7.

INSTALLATION PROCEDURE:



- 9) While holding part in position, with one hand at center, remove tape liner 1 then 2 and tack down.

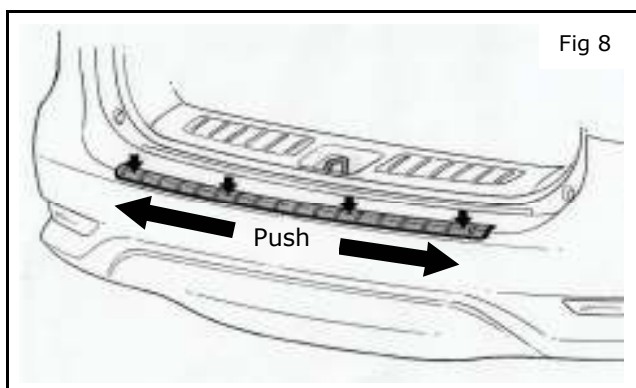
- 10) Remove spacer templates.



- 11) Pull up on corner of part and remove liners 3 and 4 and tack down. (Fig. 7.)

NOTE:

Pull up along front edge of part as you pull tape liner so liners do not break.



- 12) Using a clean lint-free cloth, start at center and apply 15lbs of force along tape lengths.

NOTE:

To ensure adequate adhesion, re-apply 15 lbs of force across entire part.



- 13) Remove protective film by pulling horizontally and discard.

- 14) Close rear hatch.

- 15) Do not expose vehicle to moisture for 24 hours.