



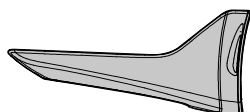
GENUINE PARTS

INSTALLATION INSTRUCTIONS

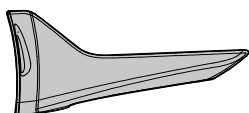
DESCRIPTION: Splash Guard - Rear Kit
APPLICATION: Q50
PART NUMBER: 999J2 J6xxx04 (xx Designates color)

KIT CONTENTS:

Item	Qty.	Part Description	Service Part Number
A	1	Splash Guard - Rear Right	---
B	1	Splash Guard - Rear Left	---
C	1	Paper template sheet	---
D	1	Installation Instruction Replacement Template	999V2 AW000
E	1	Installation Hardware Kit	---
F	10	• Spring Nut M5	12-41 01011
G	10	• Phillips Screw M5 x 20mm	14-51 00891



A



B



C



D



F



G

TOOLS REQUIRED:

- Phillips head short screwdriver
- Drill
- 3 mm (1/8"), and 6mm (1/4") drill bit
- Awl or center punch
- Scissors
- Masking tape
- Clean, lint-free wiping cloth
- Mild soap / water mixture
- 90% or greater alcohol
- 10mm socket and ratchet

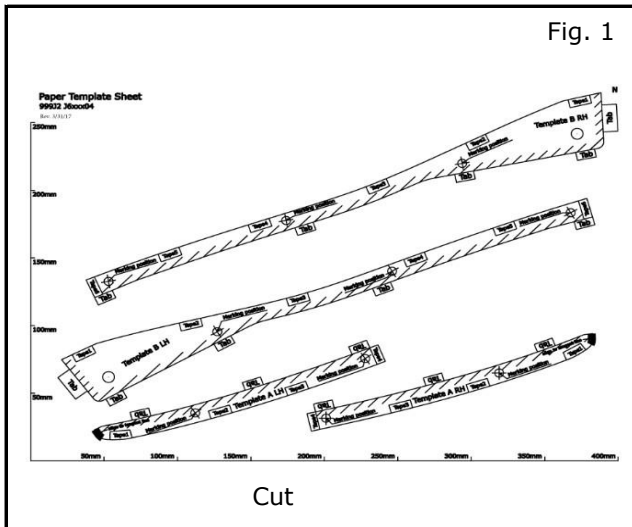
PRE-INSTALLATION WARNINGS, CAUTIONS, CRITICAL STEPS, and NOTES:

- Dealer Installation Recommended. Instructions may refer to Service Manual.
- These instructions are for left side of vehicle; same procedure applies to right side.

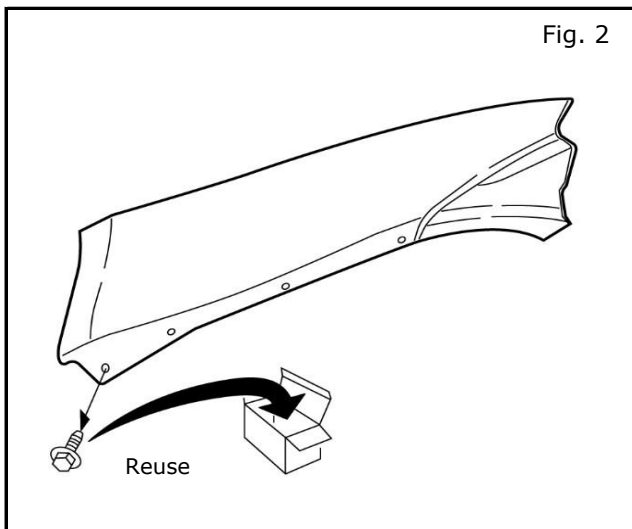
CAUTION

- Install the splash guards when the ambient temperature is above 60°F (15°C).
- Do not wash or expose the vehicle to a wet environment for 24 hours after installing the splash guards.

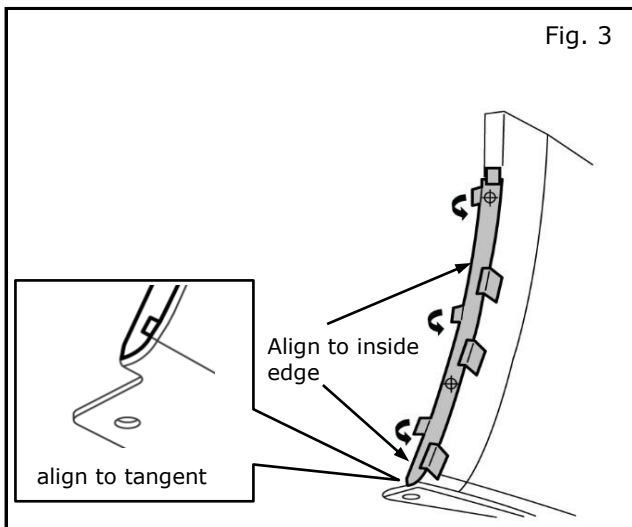
INSTALLATION PROCEDURE:



- 1) Jack up vehicle to access bottom screws.
- 2) Cut paper template sheet.

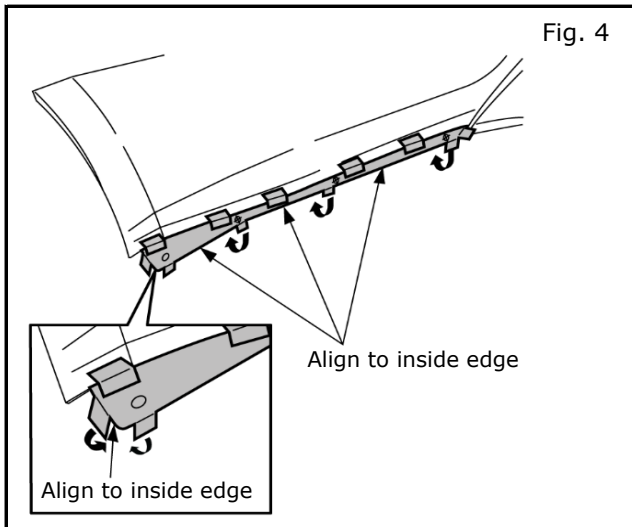


- 3) Remove screw from rear bumper and keep to reuse.

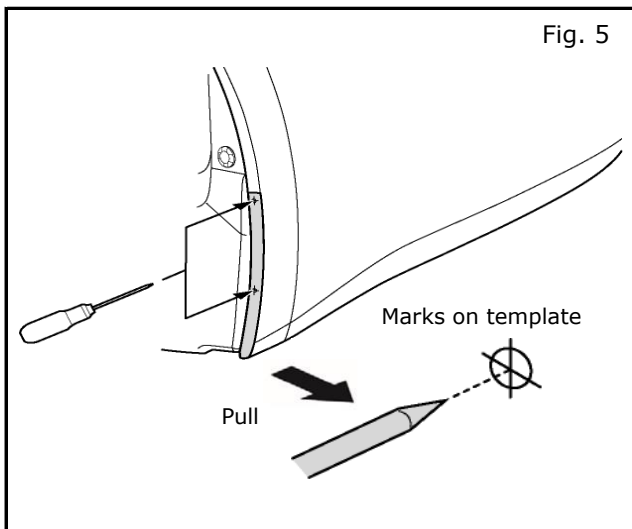


- 4) Fold tabs, align template A on edge of rear bumper wheel house flange and to tangent line of radius and apply masking tape in sequence shown on template.

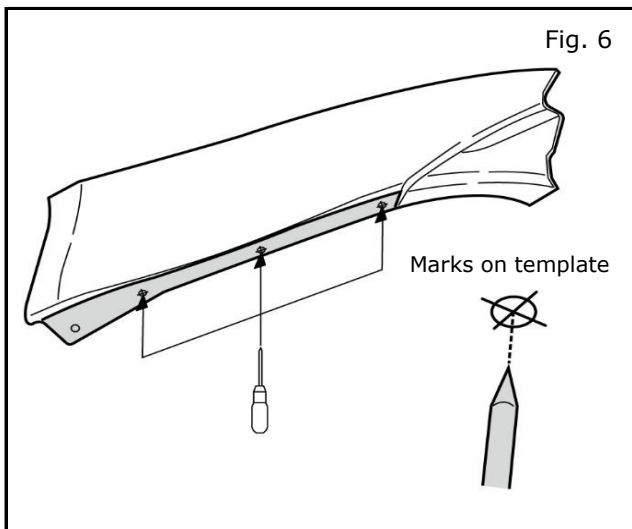
INSTALLATION PROCEDURE:



- 5) Fold tabs, align template B to edge on rear bumper bottom surface and apply masking tape in sequence shown on template.

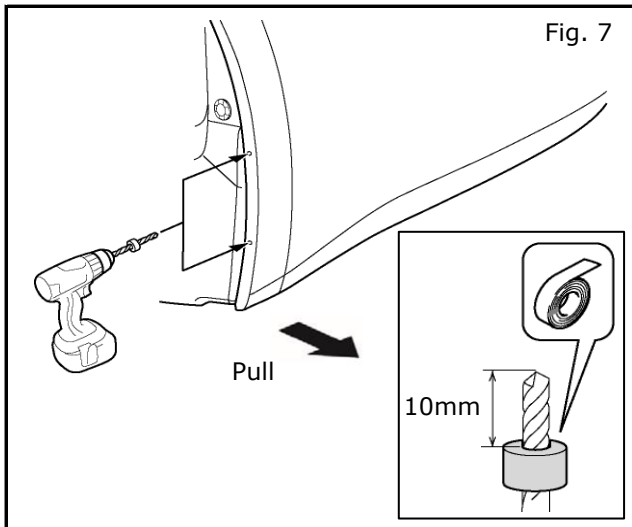


- 6) Pull out on bumper and mark hole positions with awl.
- 7) Remove template A.

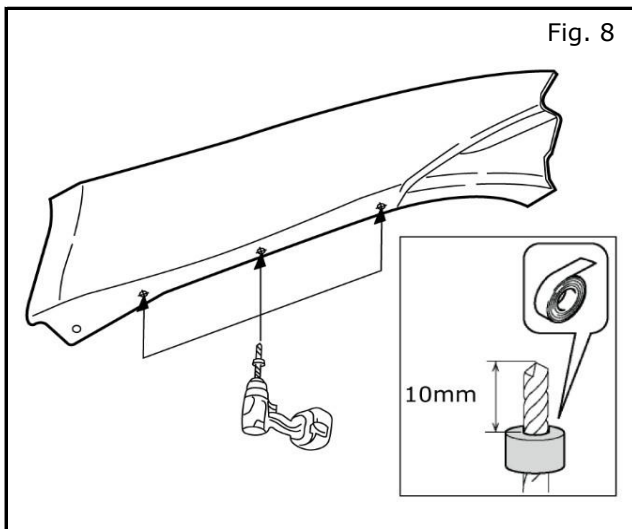


- 8) Mark hole positions with awl.
- 9) Remove template B.

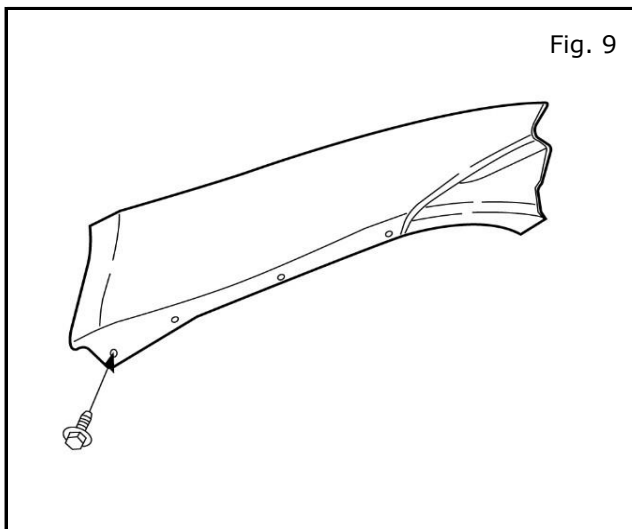
INSTALLATION PROCEDURE:



10) Pull out bumper and drill 3mm(1/8")→6mm(1/4") holes at 2 marked locations.



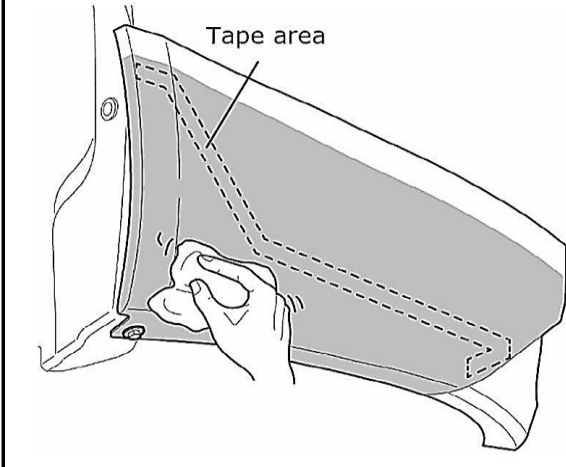
11) Drill 3mm(1/8")→6mm(1/4") holes at 3 marked locations.



12) Reinstall existing screw to rear bumper.
13) Lower vehicle.

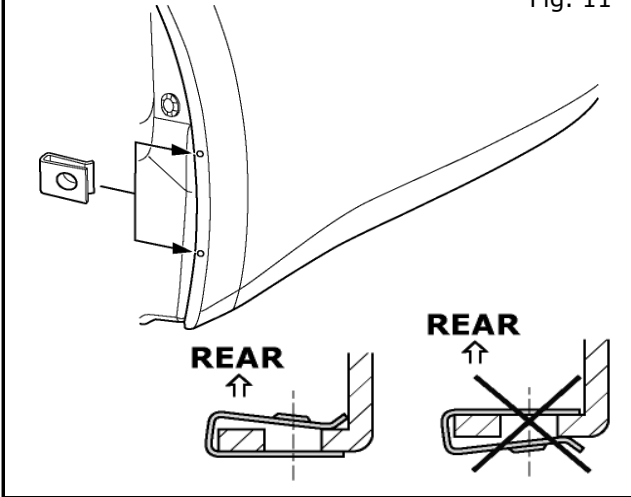
INSTALLATION PROCEDURE:

Fig. 10



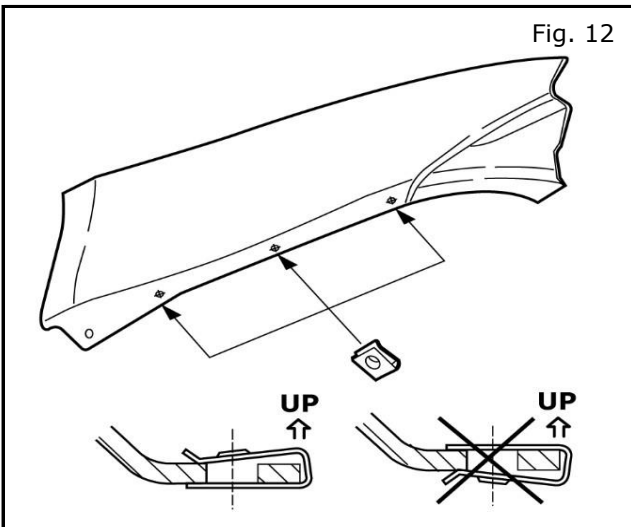
- 14) Clean installation surface (shaded area) with mild soap/water mixture.
- 15) Using a clean, lint free cloth, wipe tape area with 90% or greater alcohol.

Fig. 11



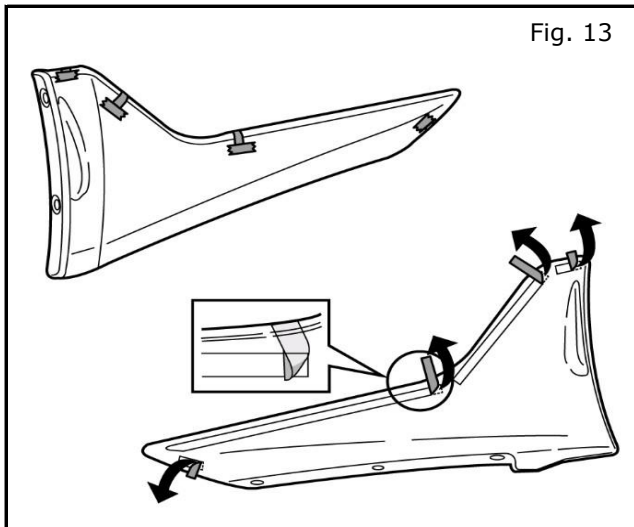
- 16) Install spring nuts(F).

Fig. 12

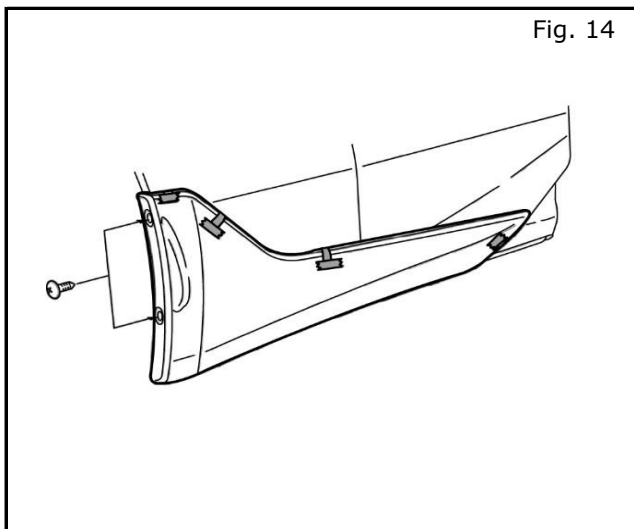


- 17) Install spring nuts(F).

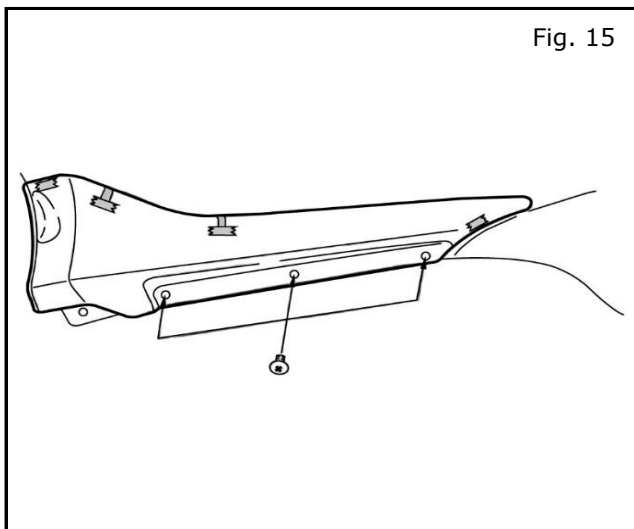
INSTALLATION PROCEDURE:



- 18) Fold tape liner pull tabs onto rear splash guard surface with only corner of tape exposed and apply masking tape to ensure that pull tabs are accessible.



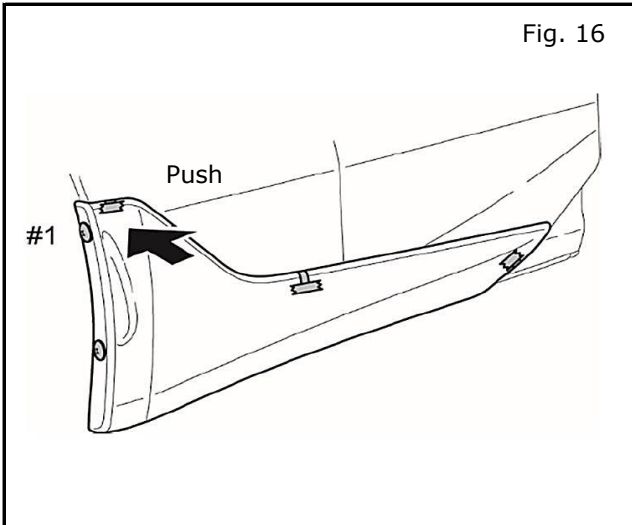
- 19) Align rear splash guard to vehicle and loosely install phillips screws (G).



- 20) Align rear splash guard to vehicle and loosely install phillips screws (G)

INSTALLATION PROCEDURE:

Fig. 16

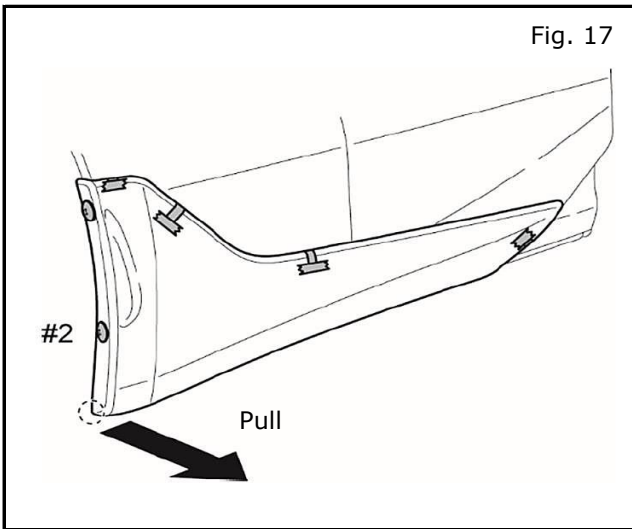


- 21) While pushing splash guard inward, tighten phillips screw (G) #1 as shown in Fig 16.

NOTE:

Do not over tighten screws. Reference Tighten Torque: 3.8~4.4 N-m {34~39 in-lb}

Fig. 17

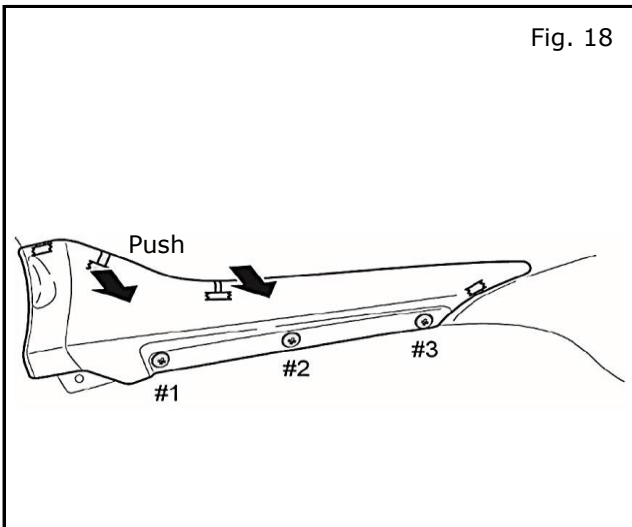


- 22) While pulling splash guard from bottom, tighten phillips screw (G) #2 as shown in Fig. 17.

NOTE:

Do not over tighten screws. Reference Tighten Torque: 3.8~4.4 N-m {34~39 in-lb}

Fig. 18

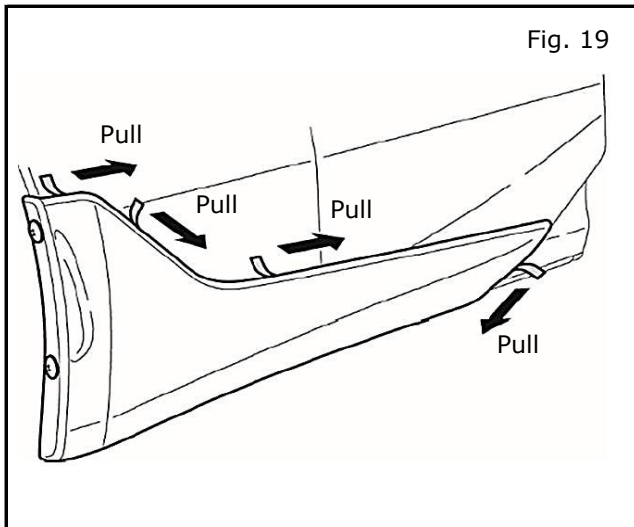


- 23) While holding splash guard against vehicle, tighten phillips screws (G) in sequence shown.

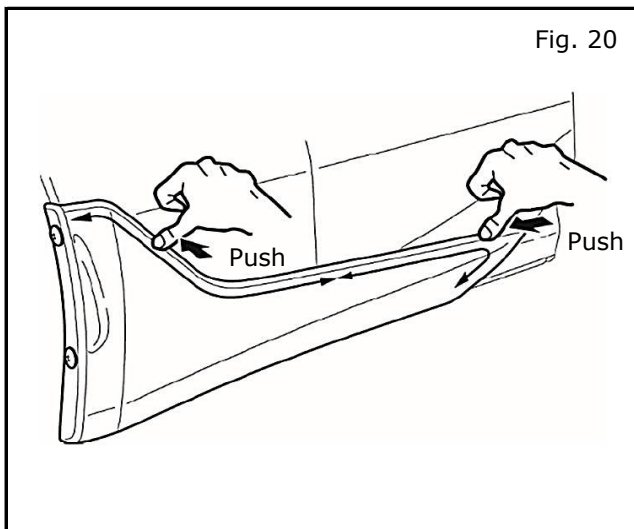
NOTE:

Do not over tighten screws. Reference Tighten Torque: 3.8~4.4 N-m {34~39 in-lb}

INSTALLATION PROCEDURE:



24) Remove tape liners in direction shown by arrows.



25) Apply at least 15lbs of pressure to rear splash guard to ensure that the tape is adhered.

NOTE:

Use a roller or burnish by hand with a rag and apply a minimum of 15lbs of pressure along length of tape.

26) Repeat procedure for passenger side.

INSTALLATION PROCEDURE:

ACCESSORY CHECK:

- ☐ Check all torque values.
- ☐ Clean the rear fascia near the installation areas.

FINAL INSPECTION:

- ☐ Verify exterior is not damaged.