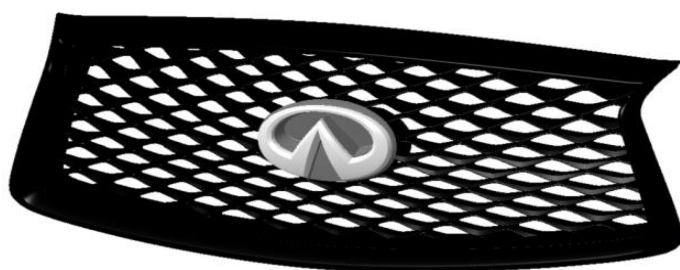


INSTALLATION INSTRUCTIONS

1. **DESCRIPTION:** Sport Grille (Standard)
2. **APPLICATION:** Q50
3. **PART NUMBER:** F2310 6HH1A(w/o Camera,w/o Sonar)

4. **KIT CONTENTS:**

Item	Qty.	Description	Part Number
A	1	Sport Grille (Black-STD)	N/A
B	1	Installation Instruction Replacement Template	MANU0-AW001



A



B

5. **TOOLS REQUIRED:**

- Flathead screwdriver
- Masking Tape
- Needle nose pliers
- Clip Remover
- 10mm Socket & Driver

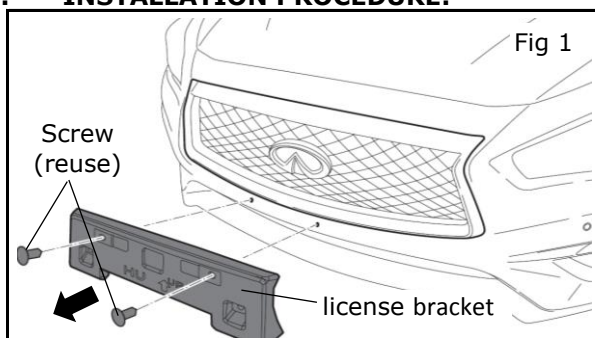
6. **PRE-INSTALLATION CAUTIONS/NOTES:**

- Dealer Installation Recommended.

7. **INSTALLATION PATTERN:**

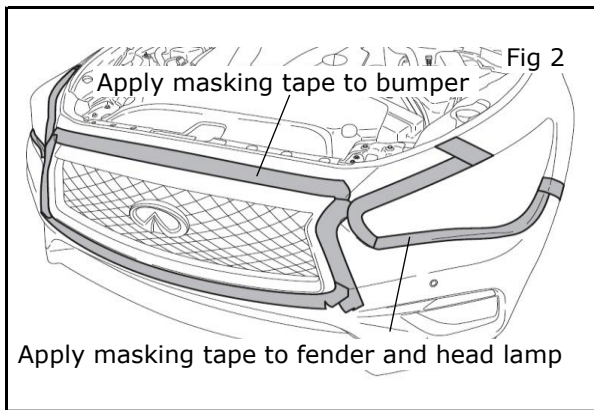
62310 6HH0A(STD ,w/o Camera,w/o Sonar)
⇒ F2310 6HH1A(STD ,w/o Camera,w/o Sonar)

8. **INSTALLATION PROCEDURE:**

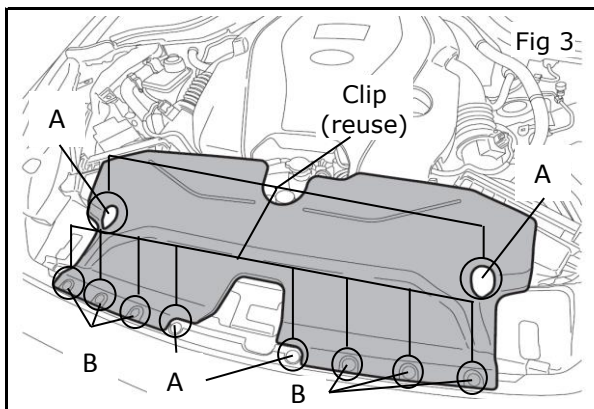


- 1) Remove 2 screws that attach to the license bracket and licence bracket (Keep to reuse).

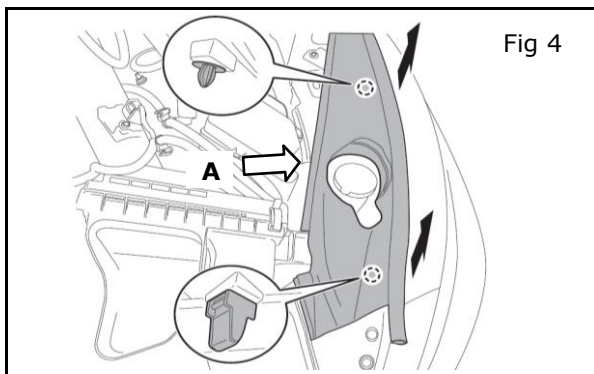
INSTALLATION PROCEDURE: (continue)



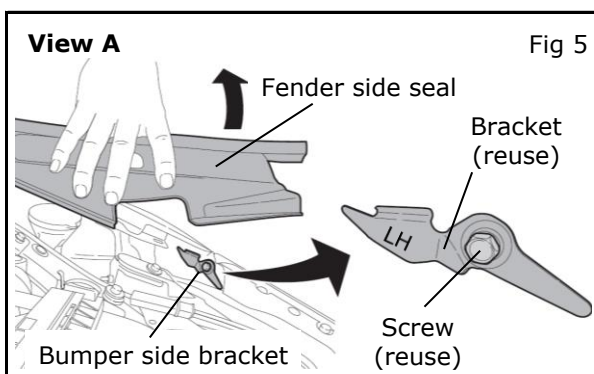
- 2) Open the vehicle engine hood.
- 3) Apply masking tape to front fender, head lamp and bumper, around the grille, to prevent scratches.
- 4) Keep turning the wheel to the left or right direction.
- 5) Disconnect the vehicle battery (negative terminal).



- 6) Remove 10 clips that attach air duct to the vehicle (Keep to reuse).
 ※The clip must be careful because the two kinds.
 Clip A(Cross type) : 4 Clips
 Clip B(Triangle type) : 6 Clips

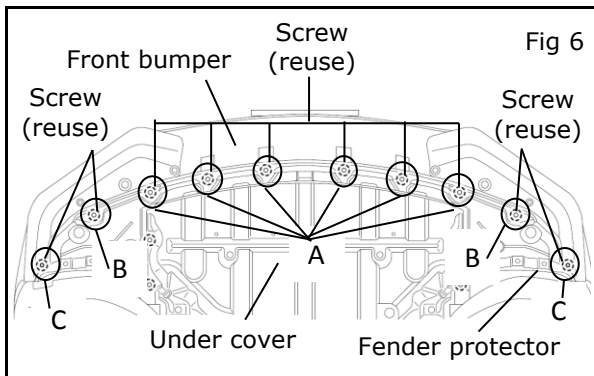


- 7) Partially detach the front end of a two claw of the fender side seal by pulling upward.
 For degradation Hand, or clip remover use.
 (LH/RH, both sides)



- 8) While pulling upward the fender side seal, detach screw that attaches a front bumper side bracket and remove the bracket (Keep to reuse).
 (LH/RH, both sides)

INSTALLATION PROCEDURE: (continue)

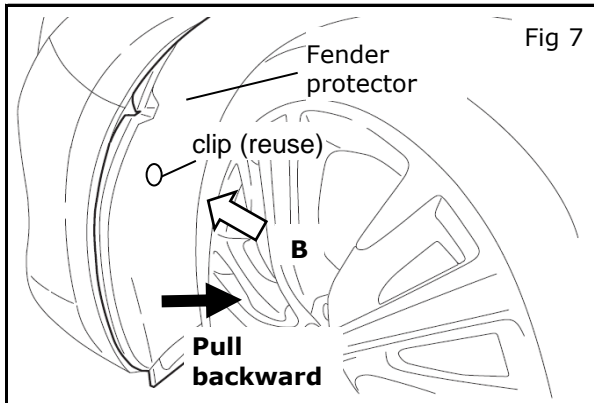


- 9) Detach 6 screws A on under cover (Keep to reuse).
- 10) Detach 2 screws B on fender protector on each side (Keep to reuse).
- 11) Detach 2 screws C on front bumper on each side (Keep to reuse).

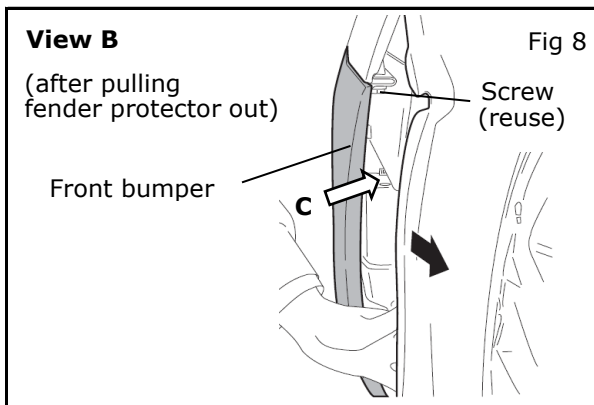
※The clip must be careful because the two kinds.

Screw A(Without cross hole) : 6 Screws

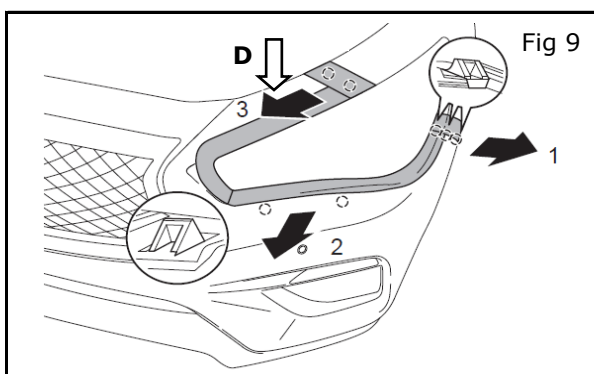
Screw B,C(With cross hole) : 4 Screws



- 12) Detach clip in the wheel house (Keep to reuse) and pull the fender protector to backward. (LH/RH, both sides)

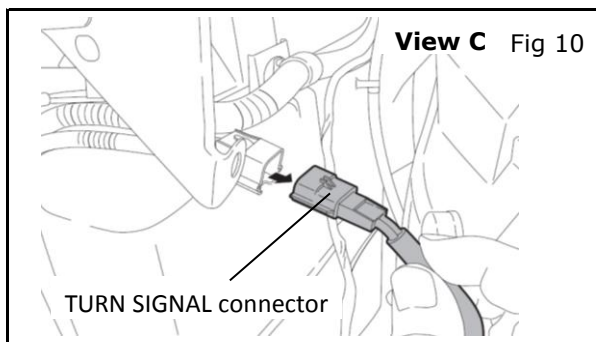


- 13) Detach screw which is behind the front bumper (Keep to reuse). (LH/RH, both sides)

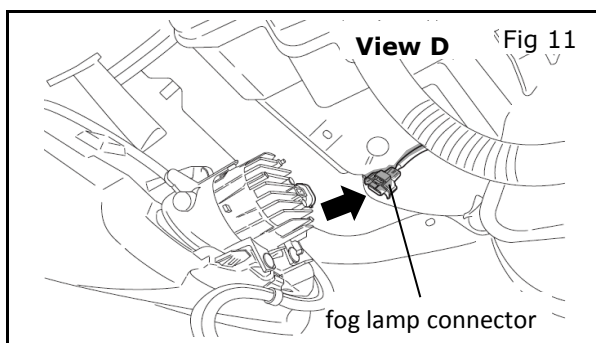


- 14) Detach the bumper fascia from the claws of vehicle fender and head lamp by pulling in the direction of the arrow 1,2 and 3. (LH/RH, both sides)

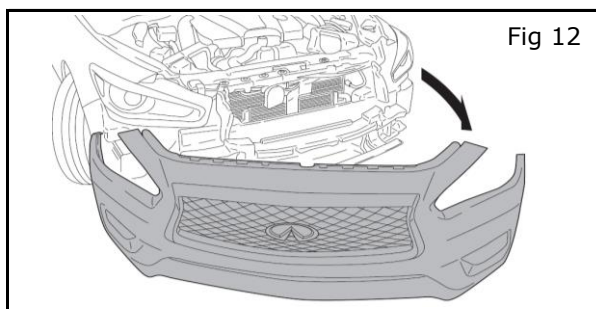
INSTALLATION PROCEDURE: (continue)



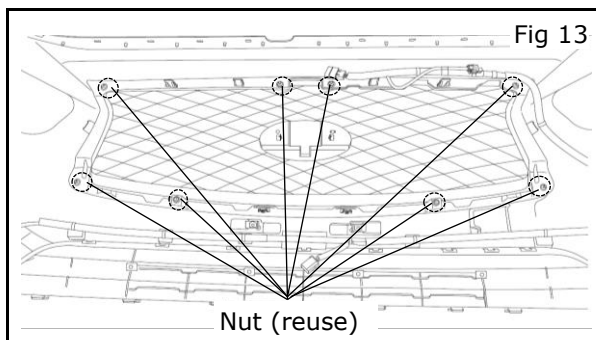
- 15) During bumper fascia removal, pull bumper forward, pull off the TURN SIGNAL connector. (LH/RH, both sides)



- 16) During bumper fascia removal, pull bumper forward, pull off the fog lamp connector. (LH/RH, both sides)

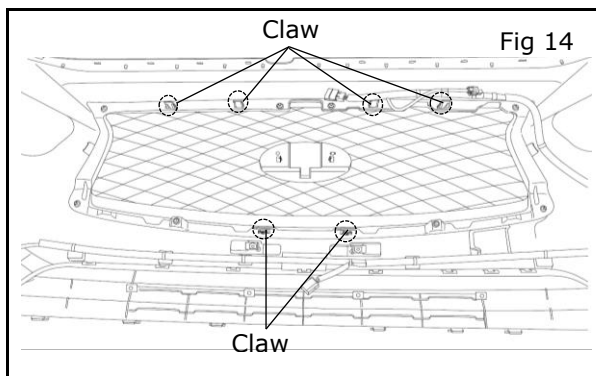


- 17) Remove the bumper from the vehicle. However, because the RH side wiring can not be removed, Pull out the LH side towards you so you can work.

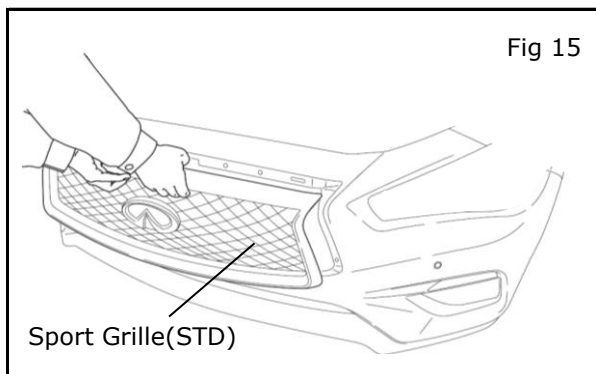


- 18) Remove 8 nuts that attach the radiator grille.

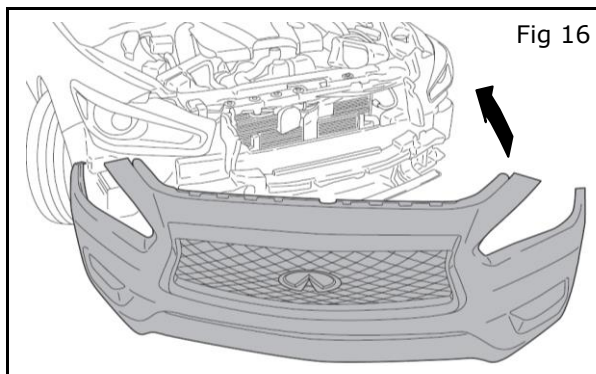
INSTALLATION PROCEDURE: (continue)



19) By hand, unhook the grille 6 claws from the bumper and slowly remove the grille by pulling the grille away from bumper.



20) Align Sport Grille (STD) claws to the holes in bumper.
21) Push Sport Grille (STD) against the bumper until claws are fully inserted and locked.
22) Fix Sport Grille (STD) with nuts that were removed in 19).



23) Place bumper fascia to vehicle without fixing.
24) Attaching the fog lamp connectors and TURN SIGNAL connectors, RH/LH sides.
25) Reinstall all removed parts in reverse order.
26) Connect the vehicle battery (negative terminal.)
27) Refer to REMOVAL AND INSTALLATION (FR BUMPER): Check Clearance and Surface Height Difference.
28) Remove any remaining masking tape.
29) Close the vehicle engine hood.

Functional check :



Verify re-installed parts for proper flush fit.



Please carry out lighting confirmation of Fog Lamp.