

GENUINE PARTS

INSTALLATION INSTRUCTIONS

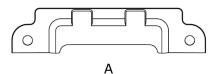
DESCRIPTION: TOW HITCH FINISHER KIT

APPLICATION: QX50

PART NUMBER: T99T5 5NA2A

CONTENTS:

Item	Qty.	Part Description	Service Part Number
Α	1	TOW HITCH FINISHER	T99T5 5NA8A
В	2	CLIP - PUSH PINS	N/A
С	1	Installation Instruction Replacement Template	N/A





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**Comparison from flower f

В

TOOLS REQUIRED:

- Safety Glasses
- Tape
- Drill
- 8mm Drill Bit
- Utility Knife











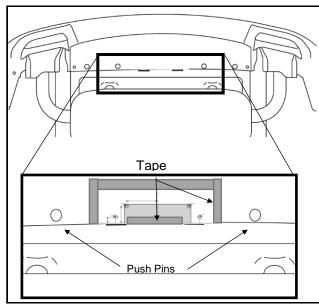
PRE-INSTALLATION WARNINGS, CAUTIONS, CRITICAL STEPS, and NOTES:

• Dealer Installation Recommended. Instructions may refer to Service Manual.

A CAUTION

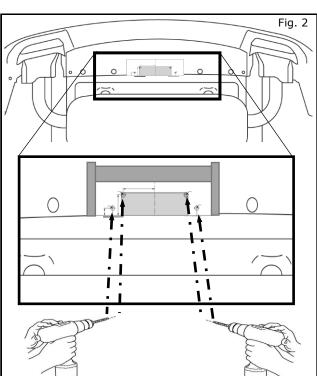
- Be careful of sharp edges under vehicle.
- Install the RR Fascia Finisher only when the part & vehicle temperature are between 60°F 110°F (16°C 43°C).
- Ensure that vehicle liftgate is closed
- Exhaust may still be hot

INSTALLATION PROCEDURE:



- 1) Clean Rear Fascia thoroughly with soap and water to remove any dirt or debris and allow to dry.
- 2) Raise and secure vehicle on lift
- 3) Attach cutting template to rear fascia
 - a) Attach cutting template to rear fascia, centering template between push pins on fascia
 - b) Secure outside edge of cutting template with tape as shown.

NOTE: Tape should hold cutting template securely to fascia. Any looseness can cause problems with rear fascia finisher fit.

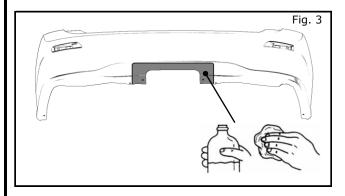


- 4) Trim Rear Fascia with cutting template
 - a) Drill four(4) 8mm holes as shown on Cutting Template. See figure 1 and figure 2.
 - b) Cut out cross-hatched area on Cutting Template with small reciprocating saw.
 - c) Remove cutting template and tape from rear fascia
 - d) Clean edge of cut line to remove any burrs or flash from the drilling and cutting process

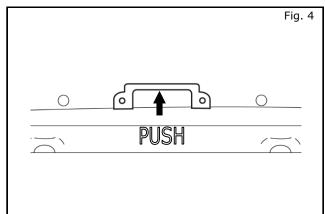
NOTE:

Cut line on rear fascia should not have any sharp edges. Remove all sharp edges and burrs

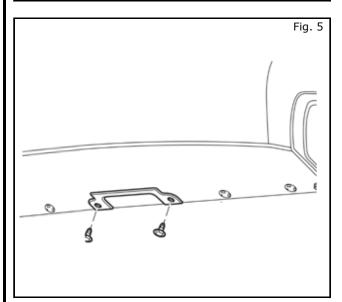
INSTALLATION PROCEDURE:



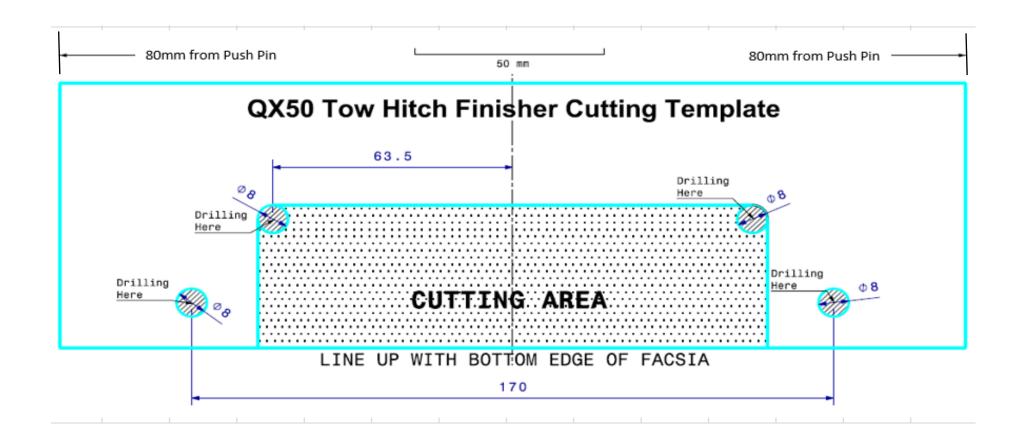
6) Clean rear fascia with damp cloth. Ensure area is free of dirt and debris.



Install Finisher to Fascia. Locate Finisher to rear fascia.
 Push center of hitch finsher rearward onto fascia. See figure 4.



8) Install 2 Push Pins. See figure 5.



CUTTING TEMPLATE FOR P71A TOW HITCH FINISHER

NOTE: CONFIRM CUTTING TEMPLATE IS PROPER SIZE. REFERENCE 50MM SCALE AT TOP OF CUTTING TEMPLATE