

GENUINE PARTS



INSTALLATION INSTRUCTIONS

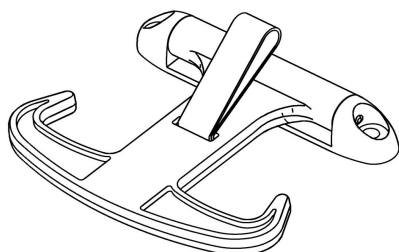
DESCRIPTION: Shopping Bag Hook

APPLICATION: Q50

PART NUMBER: T99C2 6LB1A

KIT CONTENTS:

Item	Qty.	Part Description
A	1	Shopping Bag Hook
B	2	Phillips Head Screw #10-24 x 1"
C	1	Hex Head Screw #10-24 x 1"
D	2	Jack Nut #10-24
E	1	Jack Nut Friction Wrench
F	1	Installation Instruction Replacement Template



A



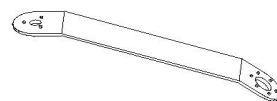
B



C



D



E



F

TOOLS REQUIRED:

- Flat Head Screw Driver
- Phillips Screw Driver
- 5/16" Socket
- Torque Wrench
- Cordless Drill
- Hammer
- Center Punch
- Awl
- 3/16", 3/8" & 1/2" HSS Drill Bits
- Scissors
- Tape
- Deburring Tool or File

⚠ WARNING

- Each Shopping Bag Hook is designed to transport normal cargo contents. Flammable or dangerous materials should not be transported in your vehicle at any time.
- Do not exceed the recommended load of 22 lbs per Shopping Bag Hook.

⚠ CAUTION

- Do not overtighten the Hex Head Screw. Maximum torque is 35 to 40 in-lbs (4.0 to 4.5 Nm)
- Do not overtighten the Phillips Head Screw. Maximum torque is 14 to 16 in-lbs (1.6 to 1.8 Nm)

INSTALLATION PROCEDURE:

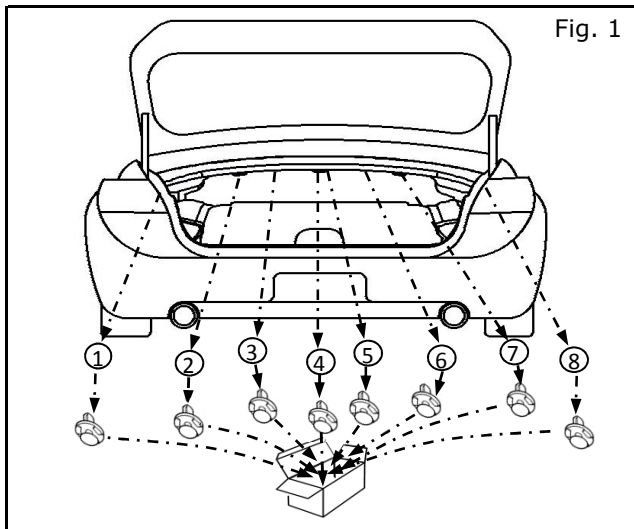


Fig. 1

- 1) Remove (8) push pins from package shelf using a flat head screw driver and save to reuse.
- 2) Remove trunk Soft Trim and save for reuse.
- 3) Place drop cloth in trunk to catch metal shavings.

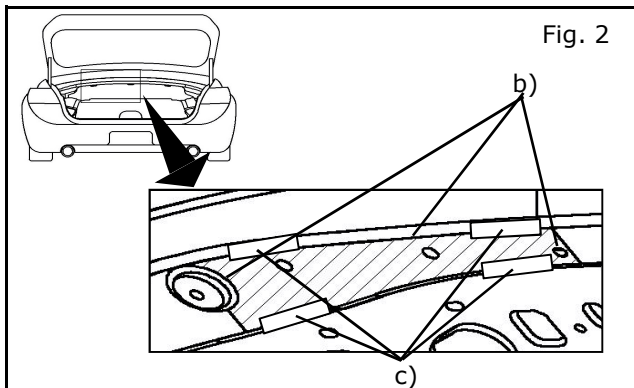


Fig. 2

- 4) Align Driver Side Sheet Metal Drill Template.
 - a) Go to Page 4, ensure that printer settings are set to "no scaling" and print Driver Side Sheet Metal Drill Template. Check to make sure template is printed to scale and carefully cut out drill template.
 - b) Align edge of template with sheet metal features and center hole.
 - c) Tape template to sheet metal in (4) locations as indicated in Fig. 2.

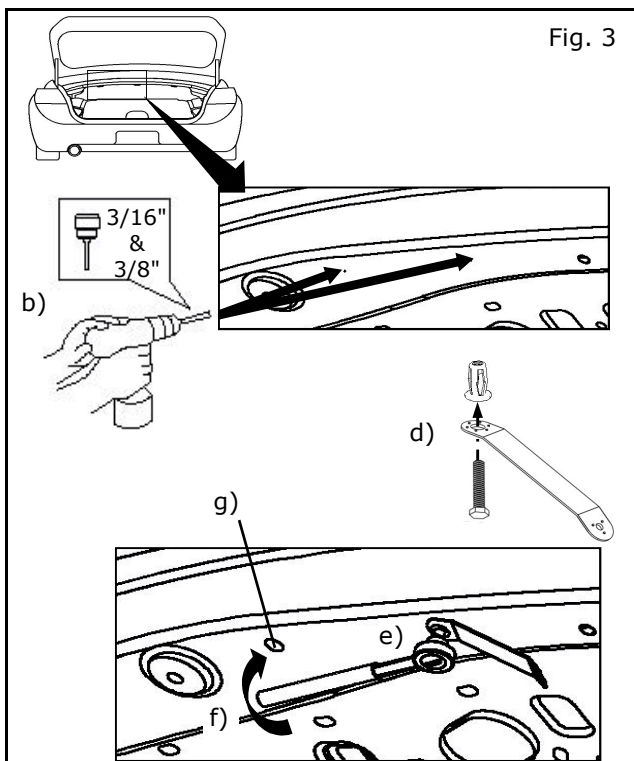


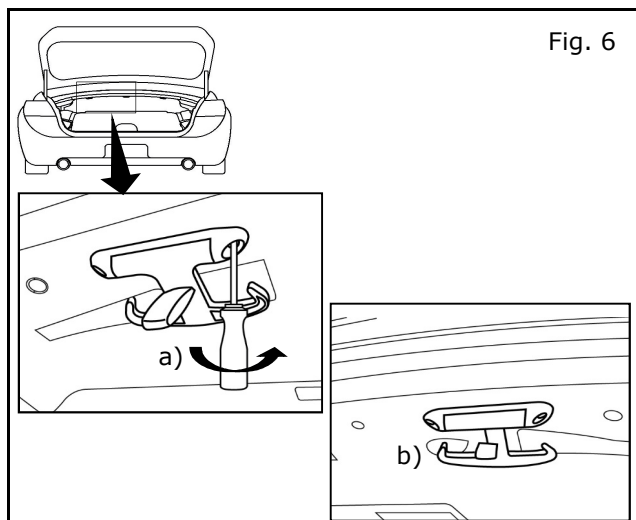
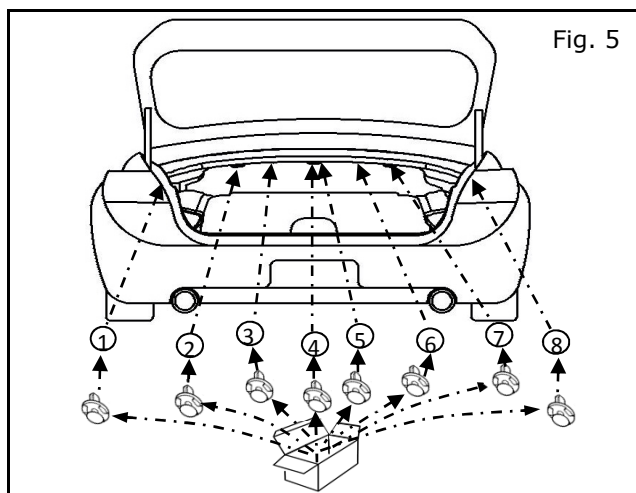
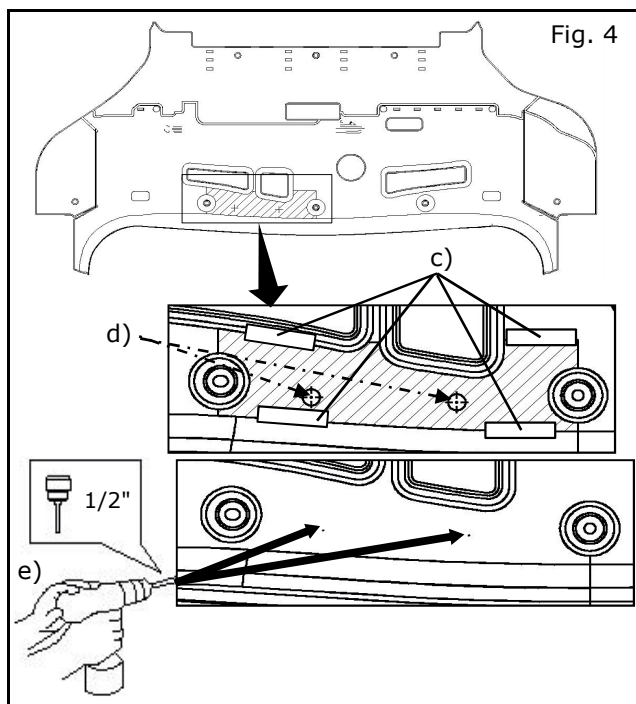
Fig. 3

- 5) Attach Jack Nut to Driver Side package shelf.
 - a) Mark center of both holes with center punch/hammer and remove template.
 - b) Pre-drill both holes using a 3/16" drill bit, then re-drill both using a 3/8" drill bit.
 - c) Remove metal burrs using a deburring tool or file if necessary.
 - d) Feed hex head screw through large hole in jack nut friction wrench and thread (hand tight) into jack nut.
 - e) Insert jack nut/screw assembly into first hole, keeping jack nut firmly pressed against sheet metal.
 - f) Use 5/16" socket with a torque wrench and tighten hex head screw in until jack nut is fully collapsed at a maximum between 4.0 to 4.5Nm (35 to 40inlb).
 - g) Remove hex head screw from jack nut and repeat steps 5 d) to 5 f) for second hole.

CAUTION

Do not overtighten the Hex Head Screw. Maximum torque is 4.0 to 4.5Nm (35 to 40inlb)

INSTALLATION PROCEDURE:



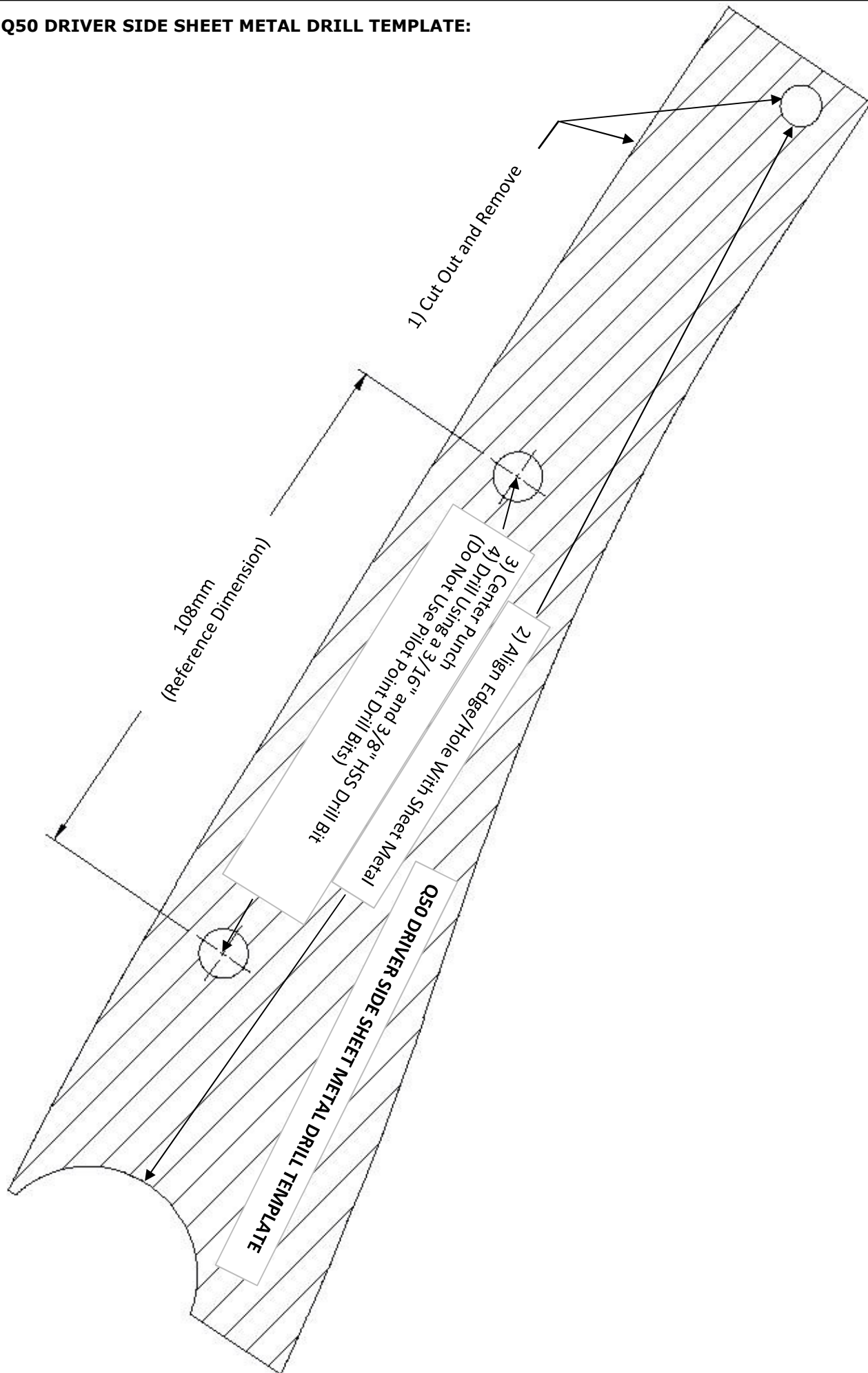
- 6) Align Driver Side Soft Trim Drill Template.
 - a) Go to Page 6, ensure that printer settings are set to "no scaling" and print Driver Side Soft Trim Drill Template. Check to make sure template is printed to scale and carefully cut out drill template.
 - b) With Soft Trim A-side down on a flat and clean surface. Align template edges with Soft Trim features.
 - c) Tape template to B-side of Soft Trim in (4) locations as indicated in Fig. 4.
 - d) Mark center of both holes using an awl by poking through Soft Trim and remove template.
 - e) Drill both holes using a 1/2" drill bit.
- 7) If customer wants to purchase and install second shopping bag hook repeat steps 4) to 6) for passenger side before continuing on. If just a single shopping bag hook is being installed finish with steps 8) and 9).
- 8) Place trunk trim back in vehicle, attaching all (8) push pins back in their original locations.

- 9) Attaching Shopping Bag Hooks to vehicle.
 - a) While holding hook in place against soft trim, use a Phillips screw driver and hand tighten both screws until hook is held securely in place to a maximum between 1.6 to 1.8Nm (14 to 16inlb).
 - b) If second shopping bag hook was purchased follow step 9a) for passenger side.

CAUTION

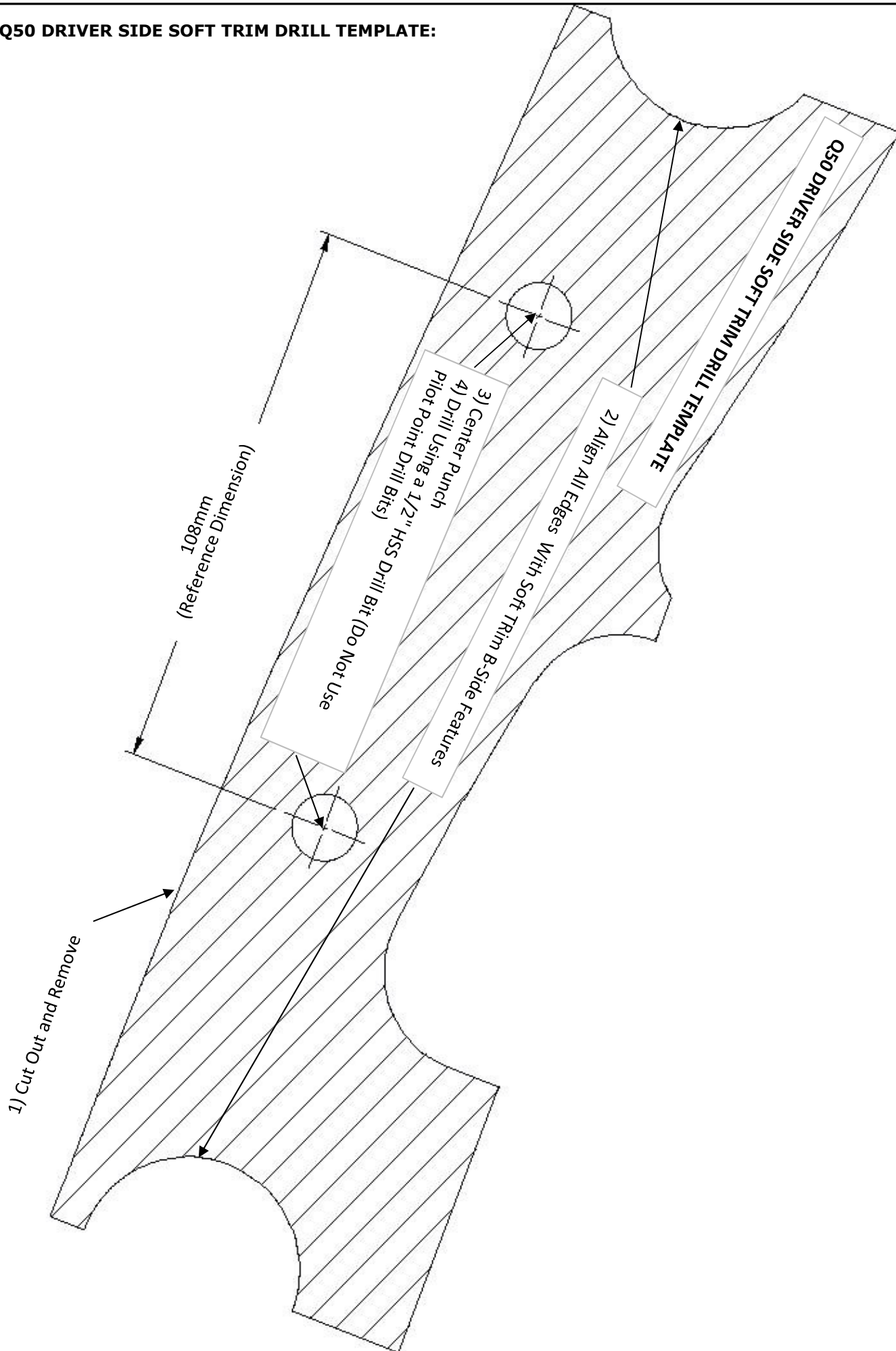
Do not overtighten the Phillips Head Screw. Maximum torque is 1.6 to 1.8Nm (14 to 16inlb)

Q50 DRIVER SIDE SHEET METAL DRILL TEMPLATE:



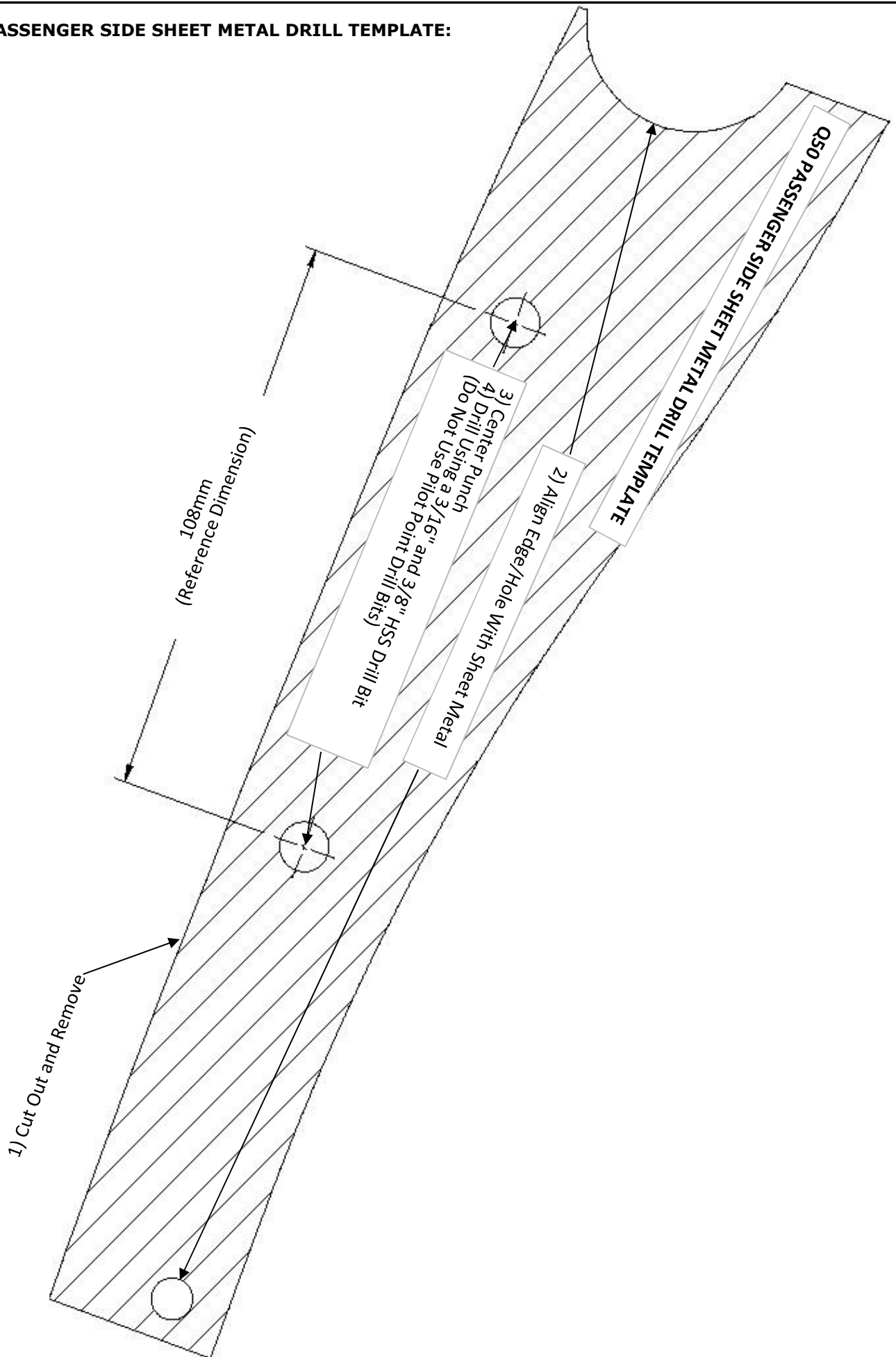
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Q50 DRIVER SIDE SOFT TRIM DRILL TEMPLATE:



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Q50 PASSENGER SIDE SHEET METAL DRILL TEMPLATE:



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Q50 PASSENGER SIDE SOFT TRIM DRILL TEMPLATE:

