



GENUINE PARTS

INSTALLATION INSTRUCTIONS

DESCRIPTION:	Splash Guard
APPLICATION:	QX60
PART NUMBER:	999J2 RZxxx

KIT CONTENTS:

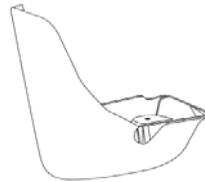
Item	Qty.	Part Description	Service Part Number
A	1	Splash Guard - Front Left	N/A
B	1	Splash Guard - Front Right	N/A
C	1	Splash Guard - Rear Left	N/A
D	1	Splash Guard - Rear Right	N/A
E	4	Spring Nut (M5)	12-41 01011
F	12	Philips Head Screw M5 x 20mm	14-51 00891
G	1	Installation Instruction Replacement Template	N/A



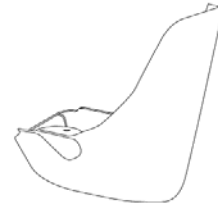
A



B



C



D



E



F



G

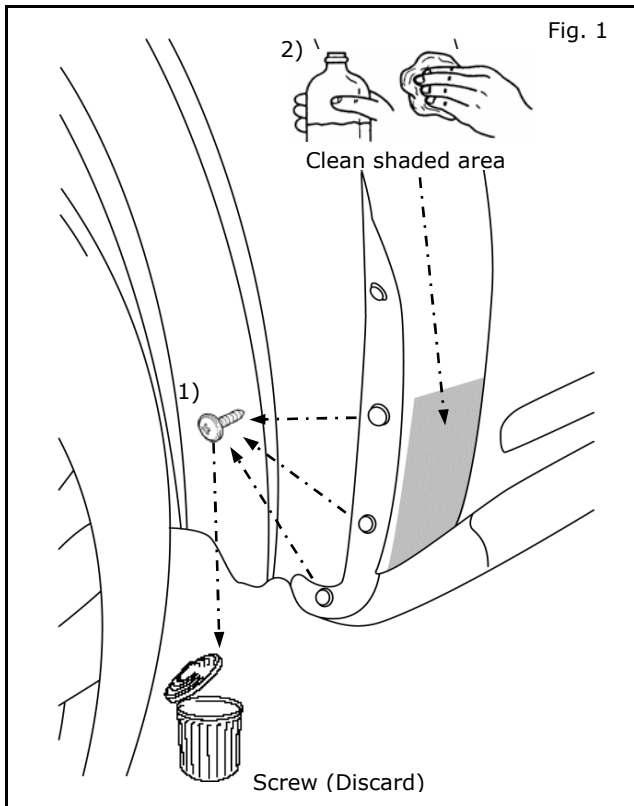
TOOLS REQUIRED:

- clean rag
- 90% or greater isopropyl alcohol
- 10mm socket & ratchet
- drill
- 6mm (1/4") drill bit
- #2 phillips screw driver
- T20 torx driver

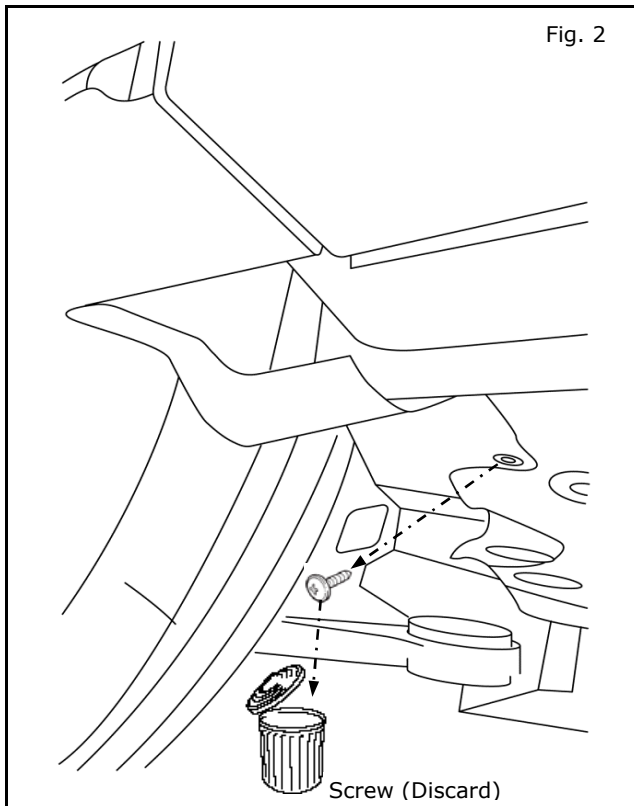
PRE-INSTALLATION WARNINGS, CAUTIONS, CRITICAL STEPS, and NOTES:

- These installation instructions are for the left side of the vehicle; the same procedure applies to the right side.
- Dealer Installation Recommended.
- Parts to be installed at room temperature.

INSTALLATION PROCEDURE:

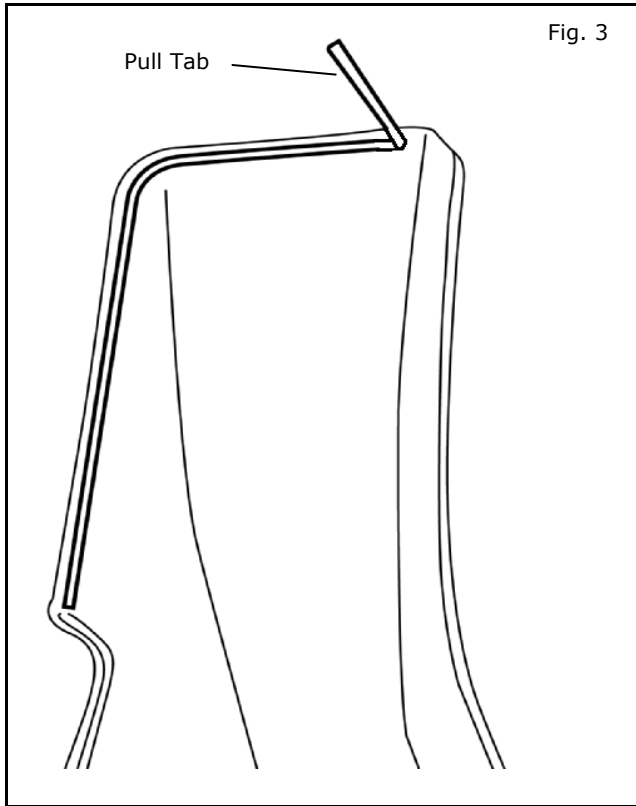


- 1) Remove and discard screws.
- 2) Clean installation surface (shaded area) with $\geq 90\%$ alcohol/water solution.



- 3) Remove bottom screw and discard.

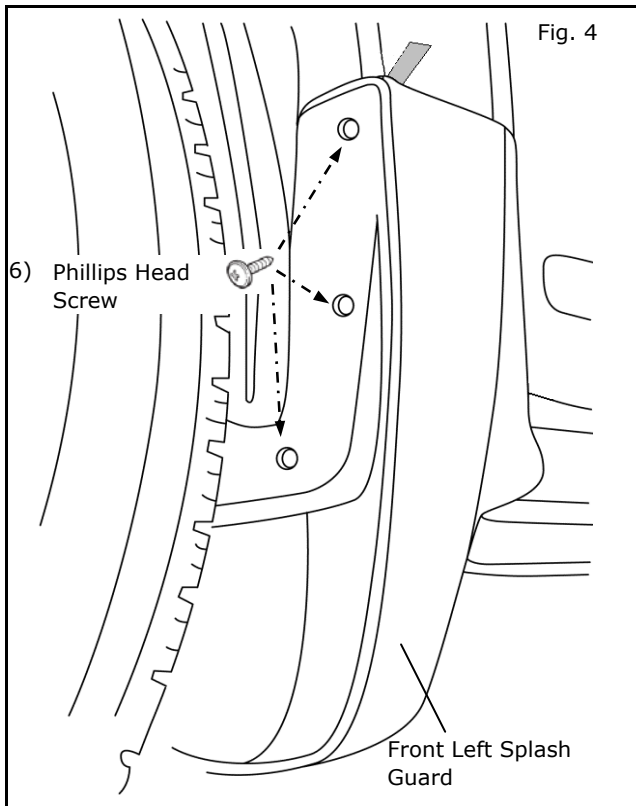
INSTALLATION PROCEDURE: (continue)



- 4) Fold tape pull tab back to ensure it can be reached once splash guard is mounted on the vehicle.

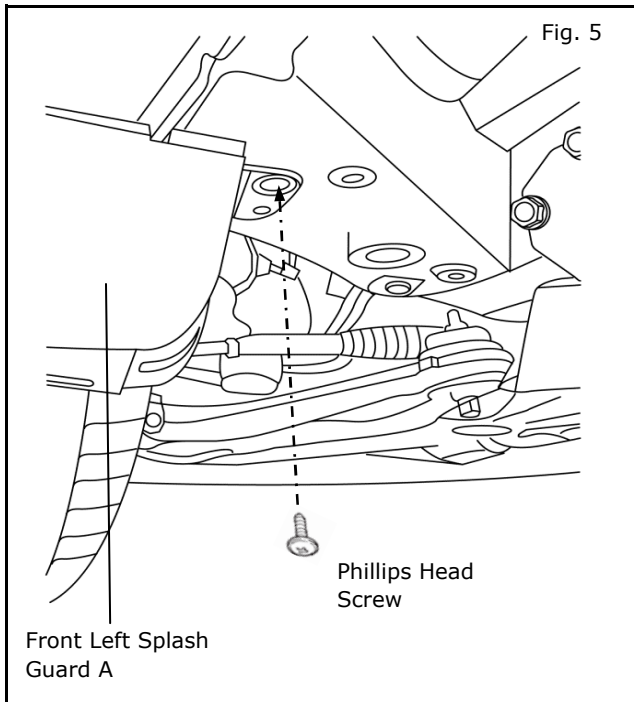
NOTE:

Do not expose tape when folding tape liners.

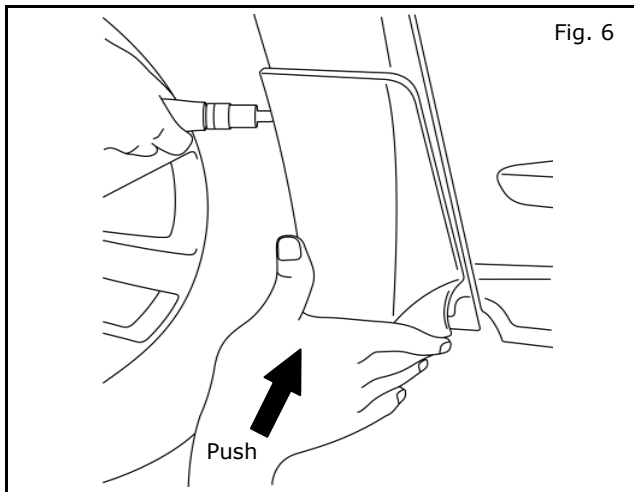


- 5) Align front splash guard to vehicle.
- 6) Hold splash guard up to vehicle and loosely install 3 screws.

INSTALLATION PROCEDURE: (continue)

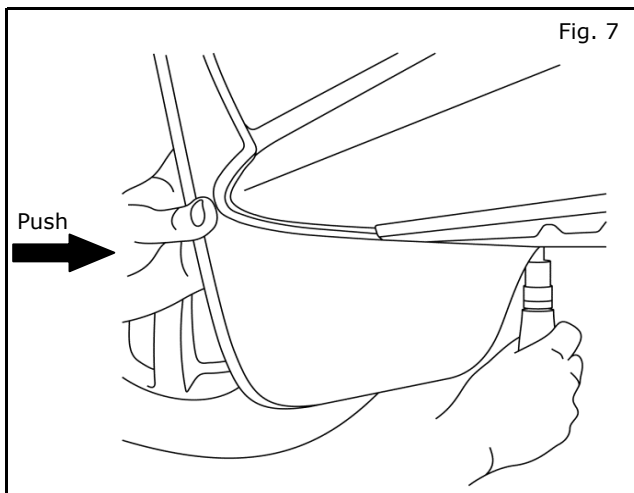


7) Loosely install bottom screw.



8) Push up and towards vehicle on splash guard while tightening top screw.

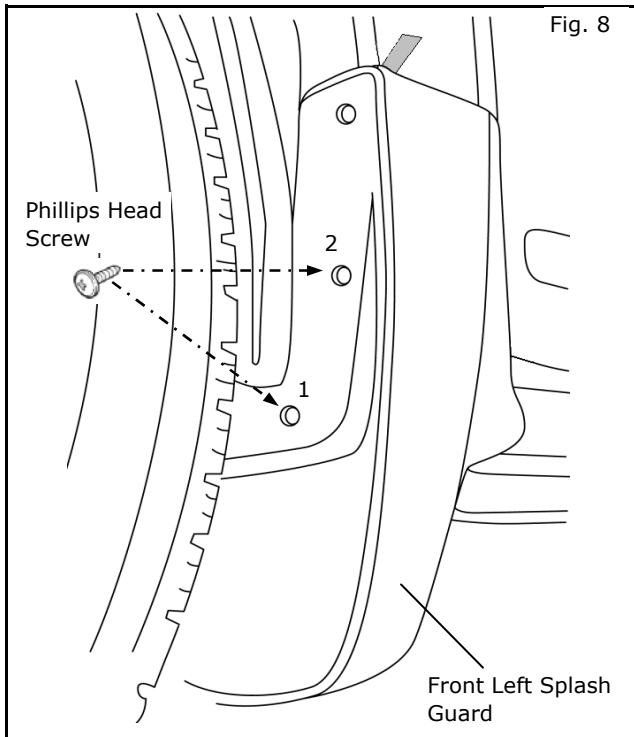
NOTE:
Do not over tighten screws. Reference Tighten Torque: 3.8~4.4N-m {34~39 in-lb}



9) Push splash guard inward while tightening bottom screw.

NOTE:
Do not over tighten screws. Reference Tighten Torque: 3.8~4.4N-m {34~39 in-lb}

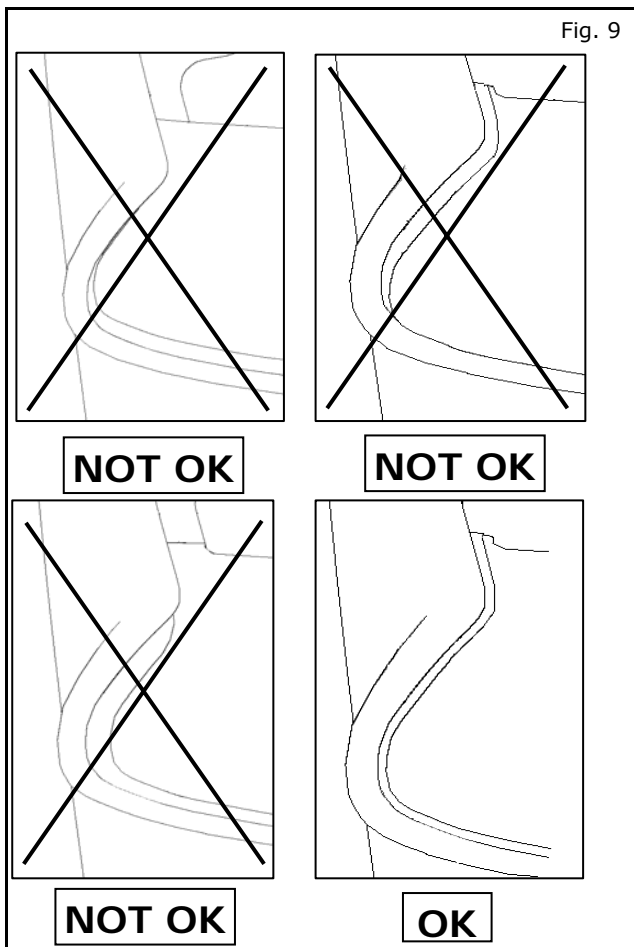
INSTALLATION PROCEDURE: (continue)



10) Tighten final 2 screws in sequence shown.

NOTE:

Do not over tighten screws. Reference Tighten Torque: 3.8~4.4N-m { 34~39 in-lb }

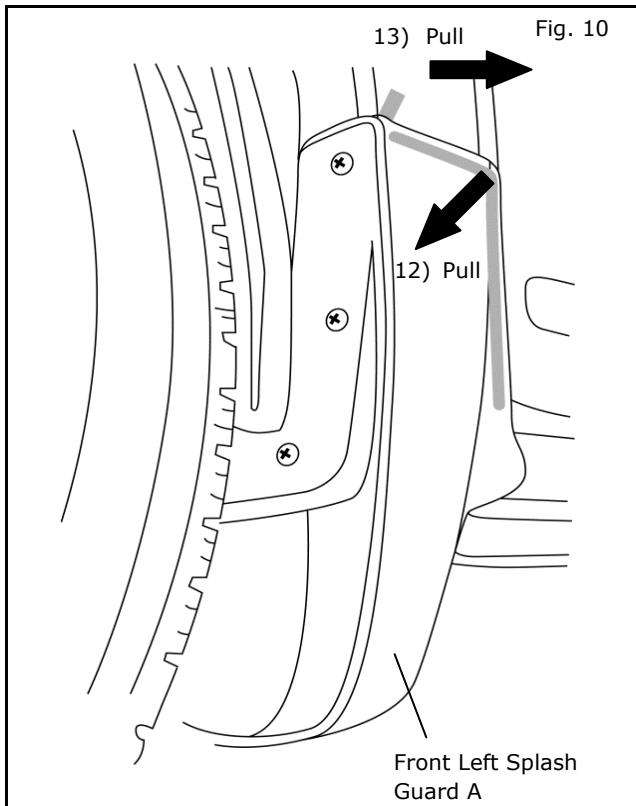


11) Verify consistent gap around lower fender molding. If gaps are inconsistent, loosen splash guard screws and repeat steps 8-10.

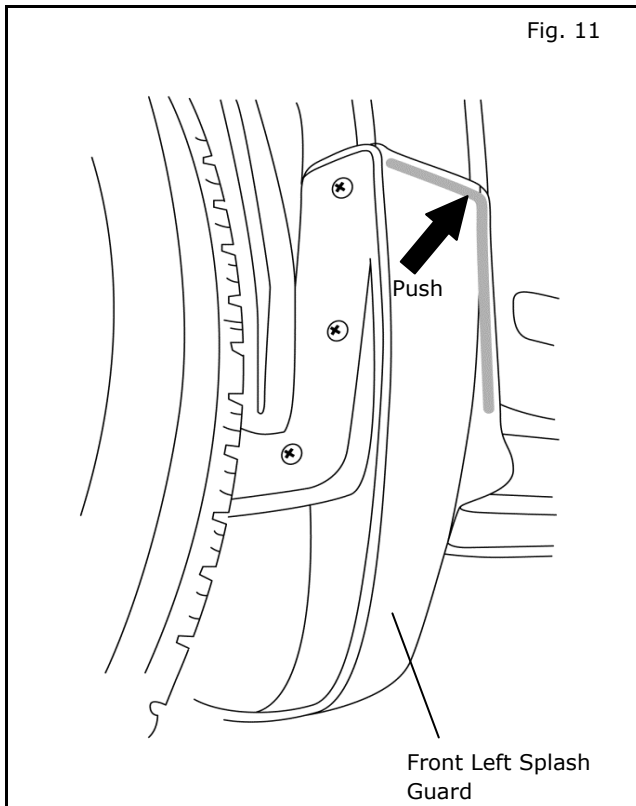
NOTE:

Confirm no large gaps of splash guard to vehicle mating surface.

INSTALLATION PROCEDURE: (continue)



- 12) Pull out on rear corner of splash guard to help relieve pressure on tape liner.
- 13) Grab tape pull tab and pull rearward to remove tape liner.

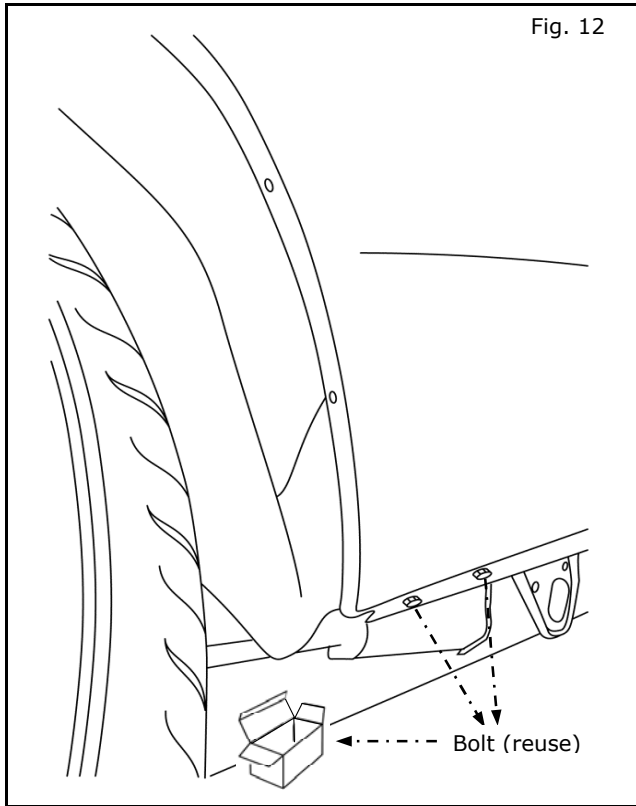


- 14) Push splash guard **tight** to vehicle along tape area.

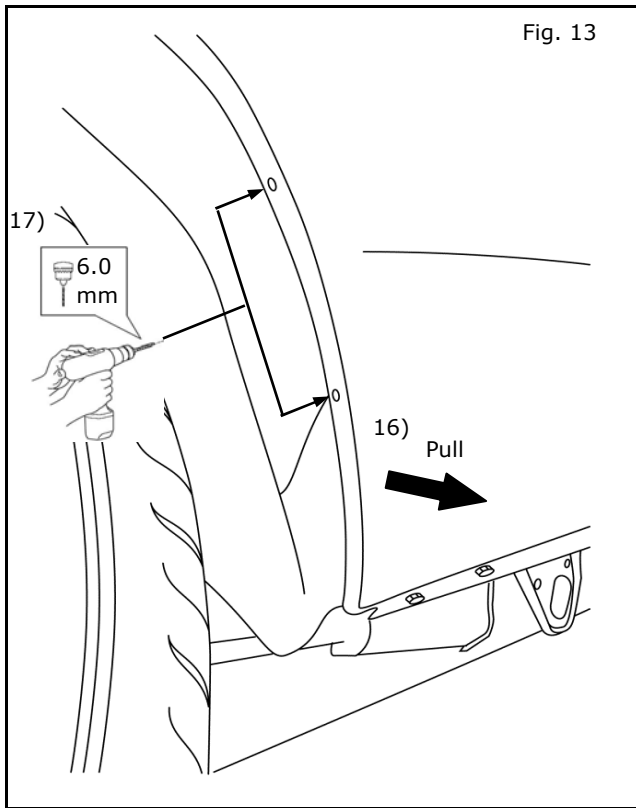
NOTE:

Use a roller or burnish by hand to apply a minimum of 15lbs of pressure along length of tape.

INSTALLATION PROCEDURE: (continue)



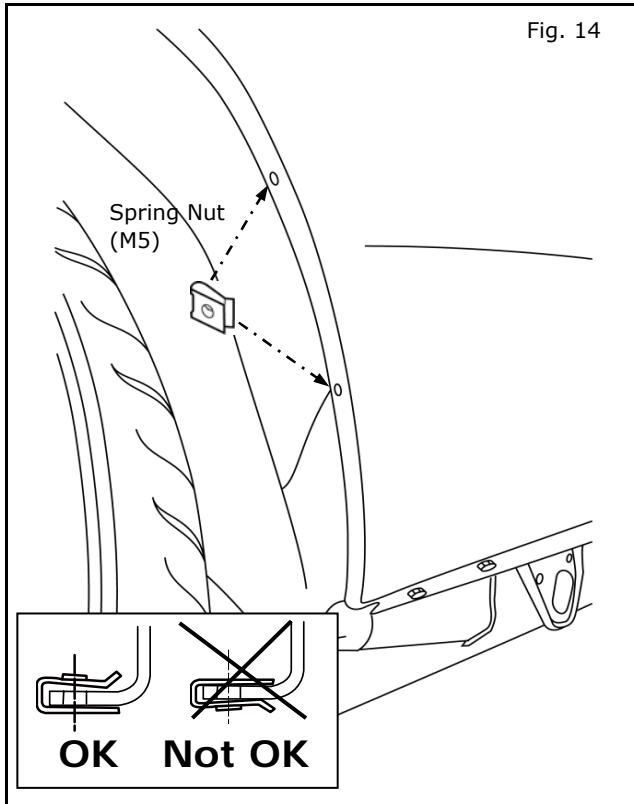
15) Remove 2 bolts from bottom of rear bumper (Keep to reuse).



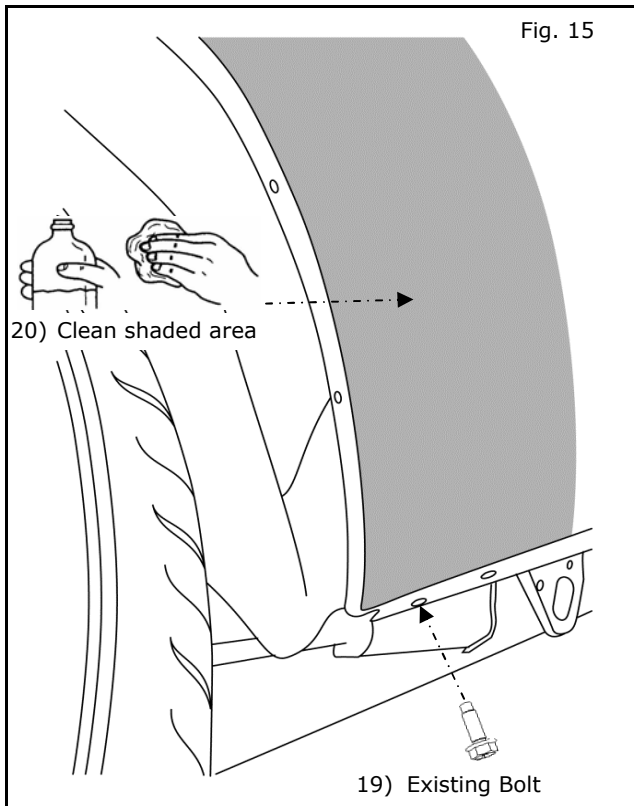
16) Pull rear bumper outboard.

17) Drill 6.0mm holes at center of dimple mark locations on bumper flange.

INSTALLATION PROCEDURE: (continue)



18) Install spring nut M5.



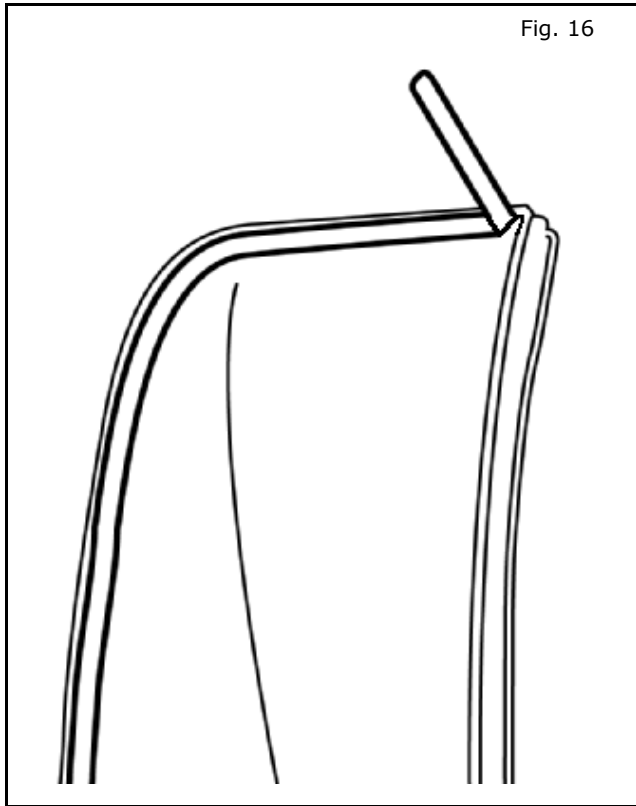
19) Reinstall existing bolt in front hole only.

NOTE:

Verify bolt is going through rear bumper and rear protector.

20) Clean installation surface (shaded area) with $\geq 90\%$ alcohol/water solution.

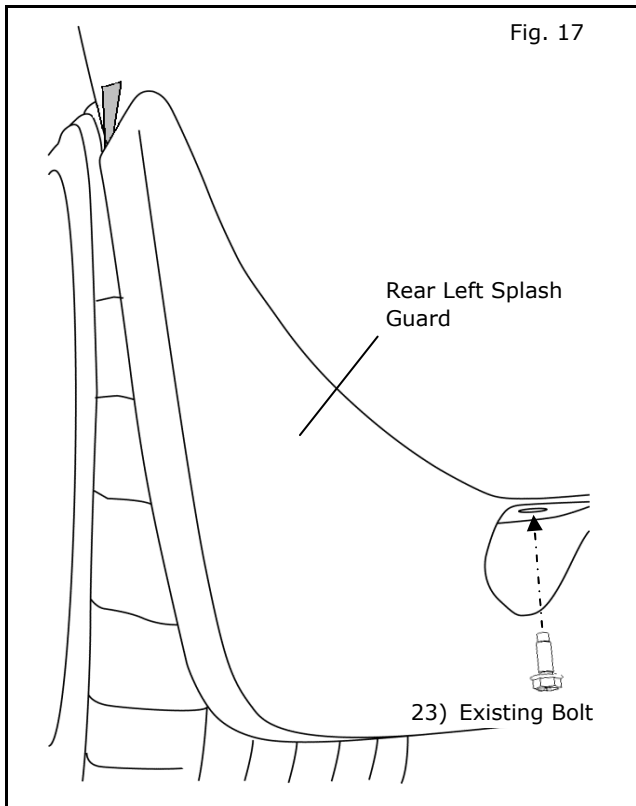
INSTALLATION PROCEDURE: (continue)



- 21) Fold tape pull tab back to ensure it can be reached once splash guard is mounted on the vehicle.

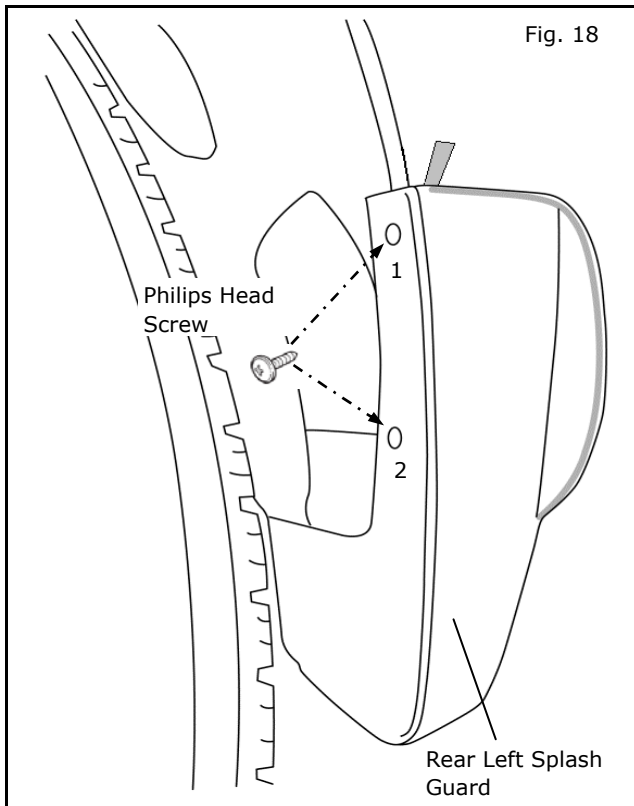
NOTE:

Do not expose tape when folding tape liners.



- 22) Align rear splash guard to vehicle.
23) Reinstall existing bottom bolt.

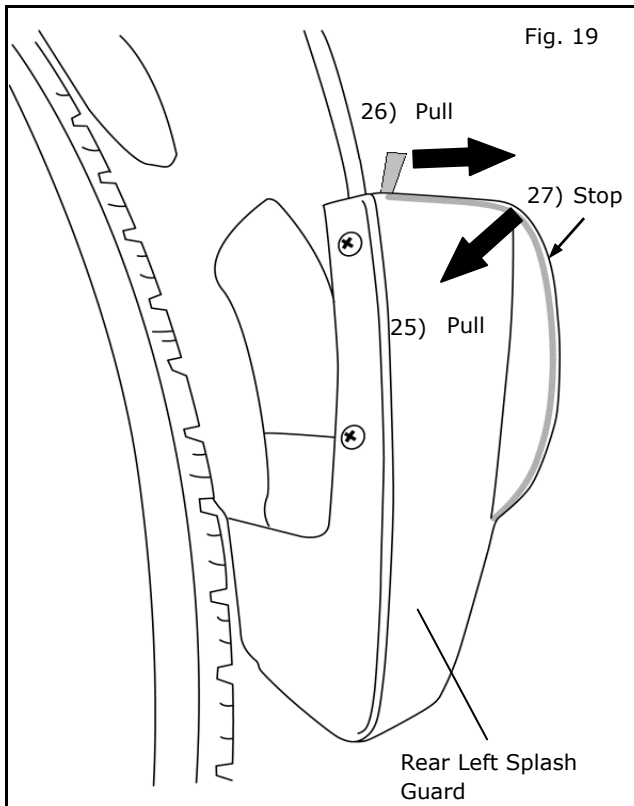
INSTALLATION PROCEDURE: (continue)



- 24) Align and hold splash guard up to vehicle and install 2 screws in sequence shown in figure 16.

NOTE:

Do not over tighten screws. Reference Tighten Torque: 3.8~4.4N-m { 34~39 in-lb }

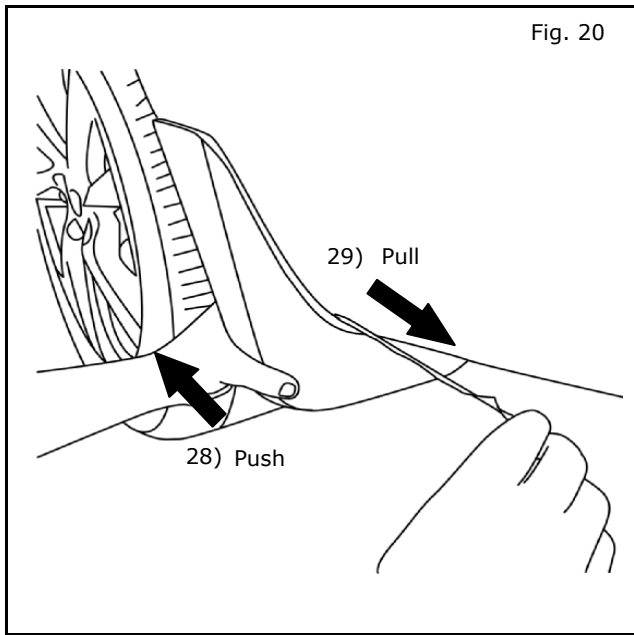


- 25) Pull out on rear corner of splash guard to help relieve pressure on tape liner.

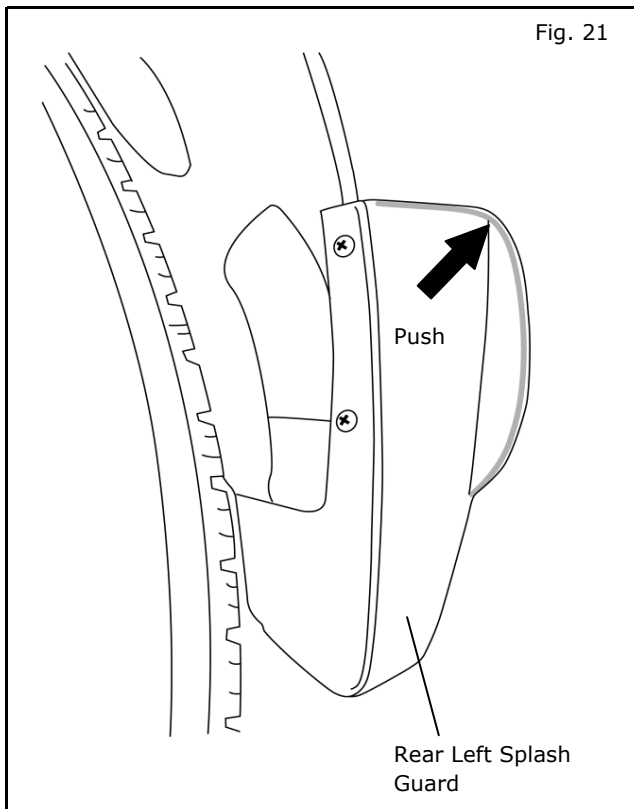
- 26) Grab tape pull tab and pull rearward to remove tape liner.

- 27) Stop pulling tape liner after reaching bottom of rear corner.

INSTALLATION PROCEDURE: (continue)



- 28) Hold splash guard at bottom corner and push toward front of vehicle.
- 29) While pushing toward front of vehicle grab pull tab and pull remaining tape liner.



- 30) Push splash guard **tight** to vehicle along tape area.

NOTE:

Use a roller or burnish by hand to apply a minimum of 15lbs of pressure along length of tape (starting at front of part and working rearward).