

GENUINE PARTS

INSTALLATION INSTRUCTIONS

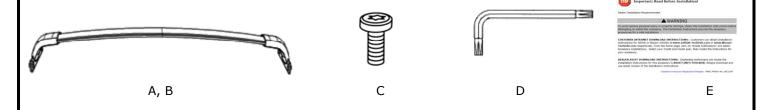
DESCRIPTION: Roof Rail Cross Bars

APPLICATION: QX60

PART NUMBER: 999R1 RZ500

KIT CONTENTS:

Item	Qty.	Part Description	Service Part Number
Α	1	Cross Bar - Front	999R1 RZ507
В	1	Cross Bar - Rear	999R1 RZ508
С	8	M6 Torx Bolt - 25MM (1.0") Length	999R1 RZ509
D	1	T30 Torx Wrench	N/A
Е	1	Installation Instruction Replacement Template	999V2 AW000



TOOLS REQUIRED:

Clip Removal Tool



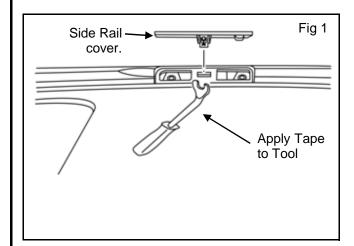
Tape



INSTALLATION WARNINGS, CAUTIONS, CRITICAL STEPS, and NOTES:

- Dealer Installation Recommended. Instructions may refer to Service Manual.
- Removal and Re-Installation of Cross Bars requires purchase of new M6 bolts (999R1 RZ509) or the reapplication of Thread locking adhesive such as LOCTITE® 242® or equivelent.

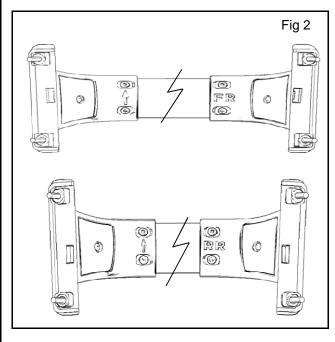
INSTALLATION PROCEDURE:





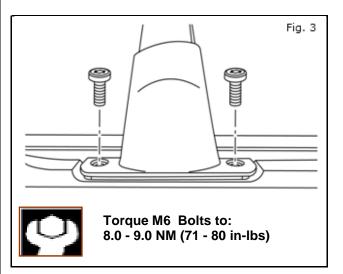
Before using the clip removal tool to remove the covers, it is necessary to tape the contact portions of the tool and the body to avoid causing damage to the paint or body of the vehicle.

- 1) Remove Side Rail covers (qty = 4).
 - a) Use a taped clip removal tool at the point shown in figure 1.
 - b) Gently release the metal clip which secures each cover to each side rail.



A CAUTION

- Make sure that cross bars are always installed in the proper location. See Figure 2.
- Arrows on Cross Bar must point to front of Vehicle.
- Each cross bar will be marked with an "FR" or "RR".
- The front (FR) cross bar is installed on the roof of the vehicle between front doors.
- The rear (RR) cross bar is installed on the roof of the vehicle between rear doors.
- 2) Place Cross Bars in proper position on Vehicle.



A CAUTION

Make sure the cross bar is properly and fully in place on each mounting block at each side rail before tightening to specification.

- 2) Install cross bar and secure with two bolts at each side rail. Torque M6 Bolts to 8.0 9.0 NM (71 80 in-lbs)
- 3) Repeat procedure for all M6 bolts.