

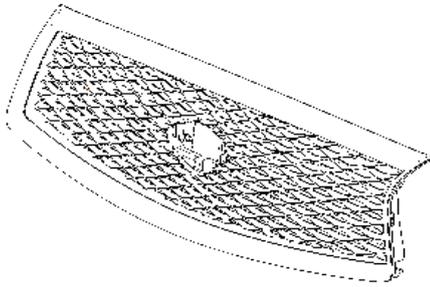


GENUINE PARTS

INSTALLATION INSTRUCTIONS

- 1. DESCRIPTION:** Midnight Black Grille Kit
- 2. APPLICATION:** Q50
- 3. PART NUMBER:** F2310 4HB0A (W/CAMERA)
F2310 4HB1A (W/O CAMERA)
- 4. KIT CONTENTS:**

Item	Qty.	Description	Part Number
A	1	Midnight Black Grille	N/A
B	1	Installation Instruction Replacement Template	N/A



A

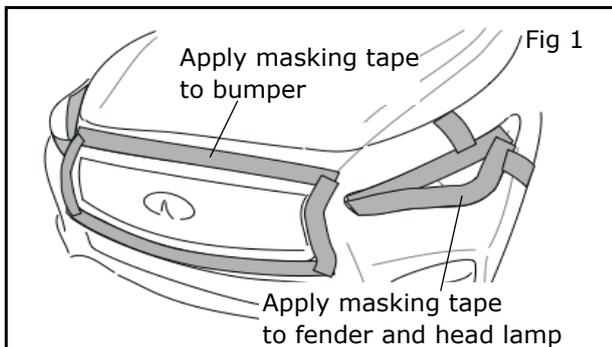


B

- 5. TOOLS REQUIRED:**
 - Flathead screwdriver
 - Clip Remover
 - Masking Tape
 - 10mm Socket & Driver
 - Needle nose pliers

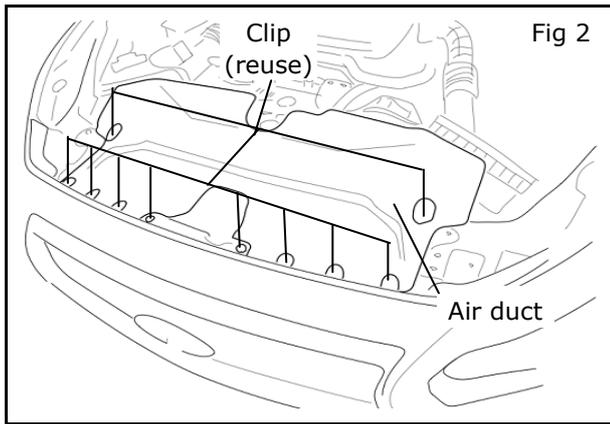
- 6. PRE-INSTALLATION CAUTIONS/NOTES:**
 - Dealer Installation Recommended.

- 7. INSTALLATION PROCEDURE:**

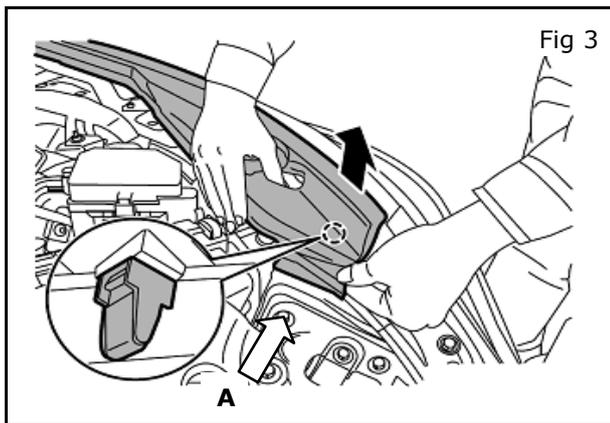


- 1) Open the vehicle engine hood.
- 2) Apply masking tape to front fender, head lamp and bumper, around the grille, to prevent scratches.
- 3) Disconnect the vehicle battery (negative terminal).

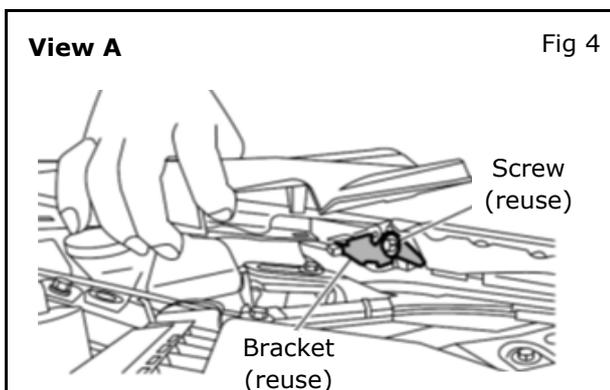
INSTALLATION PROCEDURE: (continue)



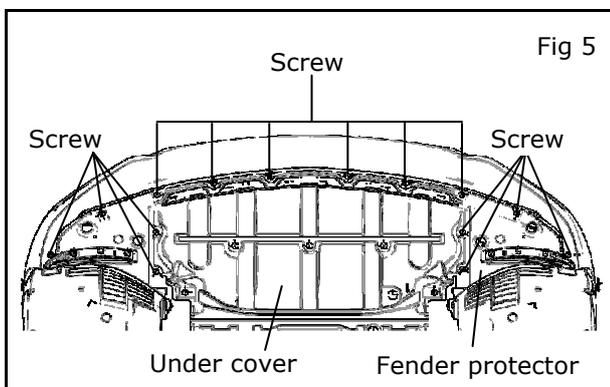
- 4) Remove 10 clips that attach air duct to the vehicle (Keep to reuse).



- 5) Detach the front end of a claw of the fender side seal by pulling upward.

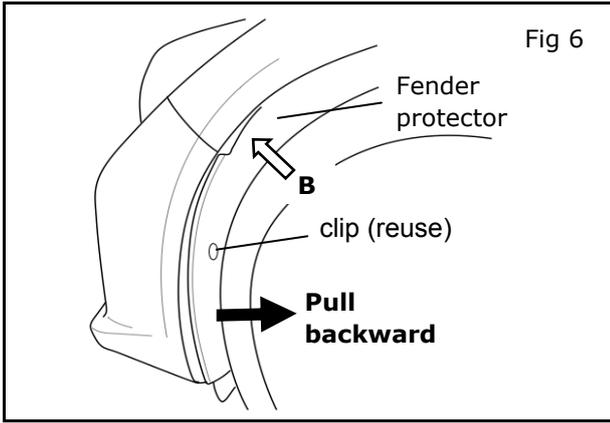


- 6) While pulling upward the fender side seal, detach screw that attaches a front bumper side bracket and remove the bracket (Keep to reuse).

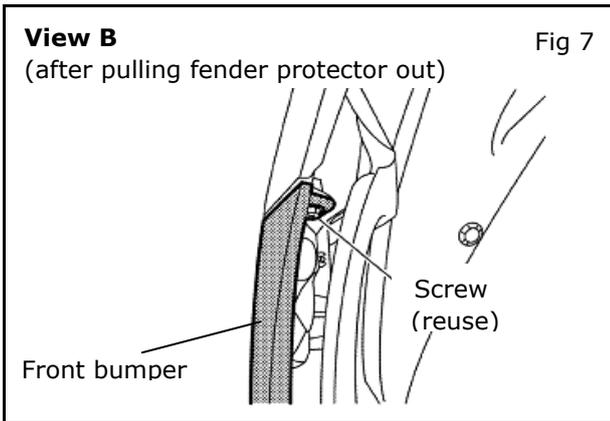


- 7) Detach 6 screws on under cover (Keep to reuse).
8) Detach 4 screws on fender protector on each side (Keep to reuse).

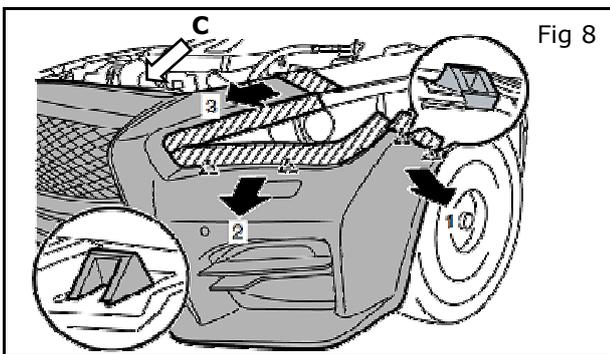
INSTALLATION PROCEDURE: (continue)



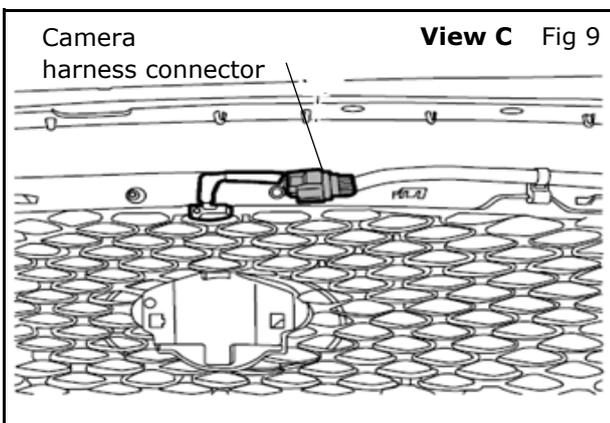
- 9) Detach clip in the wheel house (Keep to reuse) and pull the fender protector to backward.



- 10) Detach screw which is behind the front bumper (Keep to reuse).

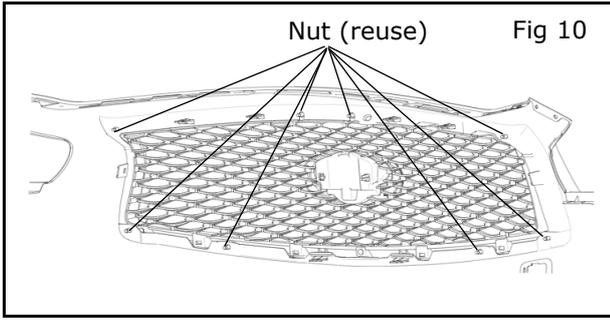


- 11) Detach the bumper fascia from the claws of vehicle fender and head lamp by pulling in the direction of the arrow 1,2 and 3.
- 12) While pulling the bumper fascia frontward, disconnect all the connectors and tubes that are tethered the vehicle and the bumper.

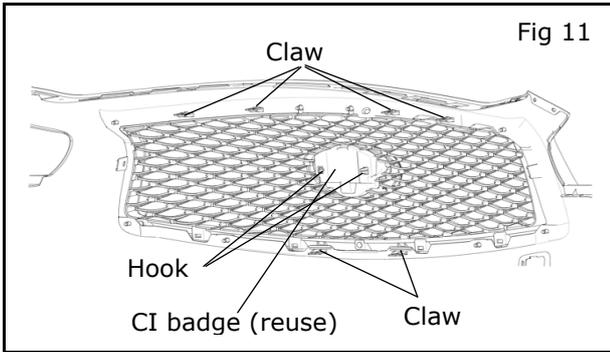


- In case of F2310 4HB0A. follow 13), 18), 19) and 26).
- 13) Disconnect the front view camera harness connector.
- 14) Remove the bumper from the vehicle.

INSTALLATION PROCEDURE: (continue)

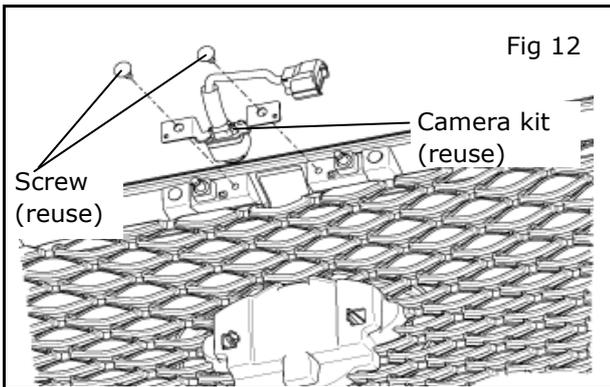


15) Remove nuts that attach the radiator grille.



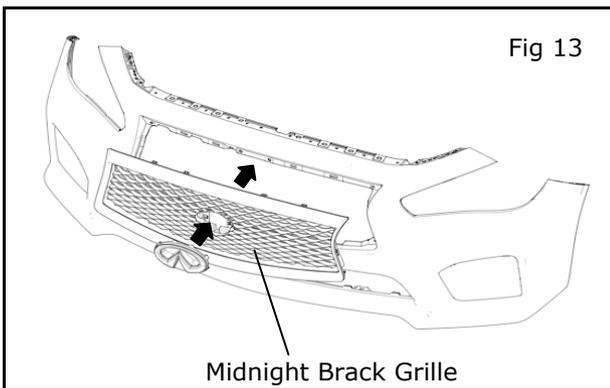
16) By hand, unhook the grille claws from the bumper and slowly remove the grille by pulling the grille away from bumper.

17) Unhook and remove CI badge from the grille (Keep to reuse).



18) Remove 2 screws on camera kit and detach camera kit (Keep to reuse).

19) Install camera kit with 2 screws to Midnight Black Grille.



20) Assemble the CI badge to Midnight Black Grille.

21) Align Midnight Black Grille claws to the holes in bumper.

22) Push Midnight Black Grille against the bumper until claws are fully inserted and locked.

23) Fix Midnight Black Grille with nuts that were removed in 15).

24) Reinstall all removed parts in reverse order. Refer to REMOVAL AND INSTALLATION (FRONT BUMPER) : Check Clearance and Surface Height Difference.

25) Connect the vehicle battery (negative terminal.)

26) Perform camera image calibration. Refer to CALIBRATING CAMERA IMAGE (AROUND VIEW MONITOR) : Special Repair Requirement.

27) Remove any remaining masking tape.

28) Close the vehicle engine hood.

 Verify re-installed parts for proper flush fit