



## GENUINE PARTS

### INSTALLATION INSTRUCTIONS

**1. DESCRIPTION:** Midnight Black Grille Kit

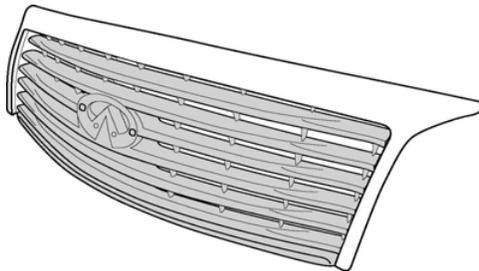
**2. APPLICATION:** QX80

**3. PART NUMBER:** F2310-1LA1A

**4. KIT CONTENTS:**

| Item | Qty. | Description                                    | Part Number |
|------|------|--|-------------|
| A    | 1    | Midnight Black Grille                          | ---         |
| B    | 1    | Installation Instructions Replacement Template | ---         |

A



B



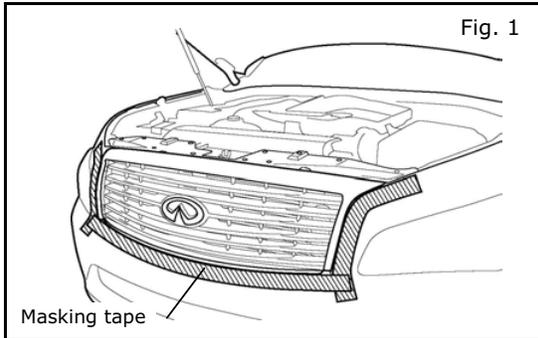
**5. TOOLS REQUIRED:**

- Socket wrench 10mm (25/64")
- Phillips head screwdriver
- Clip remover
- Masking tape
- Needle nose pliers

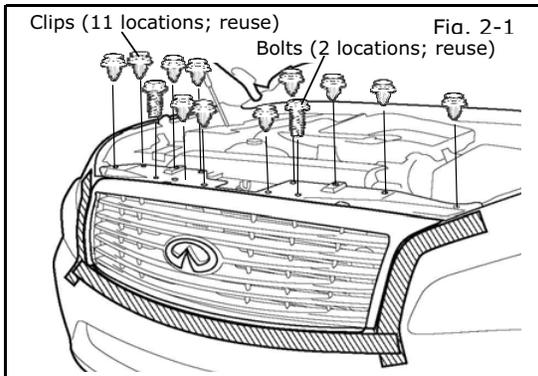
**6. PRE-INSTALLATION CAUTION/NOTES:**

## INSTALLATION INSTRUCTIONS - Midnight Black Grille Kit

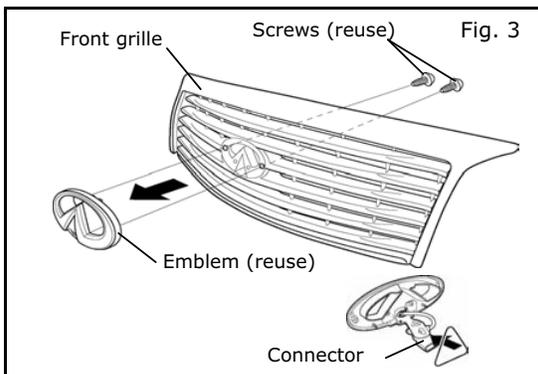
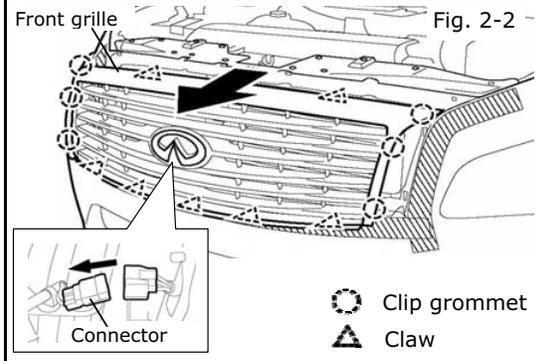
### 30C INSTALLATION PROCEDURE:



- 1 Preparation for installation
    - a) Open the vehicle engine hood.
    - b) Disconnect the vehicle battery (negative terminal.)
    - c) Apply masking tape to the front bumper, around the grille, to prevent scratches.
- See Fig. 1.

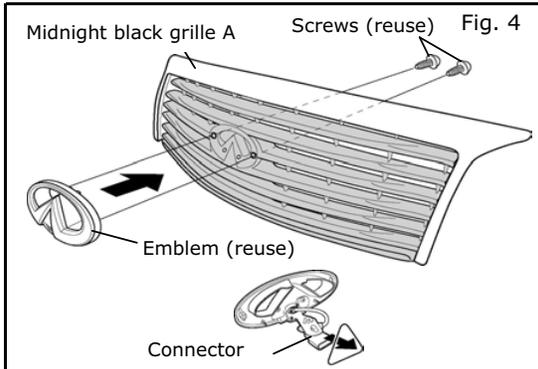


- 2 Removal of front grille
  - a) Remove clips (11 locations; reuse) that attach the front cover to the vehicle.  
See Fig. 2-1.
  - b) Remove bolts (2 locations; reuse) that attach the front cover to the vehicle.  
See Fig. 2-1.
  - c) Partially peel back the front cover and unhook the front grille claws (upper: 2 locations, lower: 5 locations).  
See Fig. 2-2.
  - d) Slowly remove the front grille by pulling the front grille away from bumper and unhook grommets (3 on each side).  
See Fig. 2-2.
  - e) Disconnect front camera harness connector (1 location).  
See Fig. 2-2.

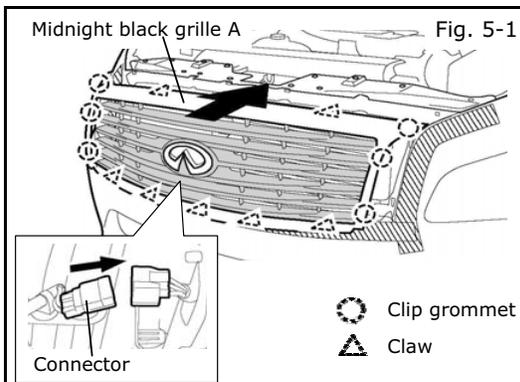


- 3 Removal of Emblem with front camera
  - a) Remove screws (2 locations; reuse) that attach Emblem with front camera (reuse) to the front grille.  
See Fig. 3.

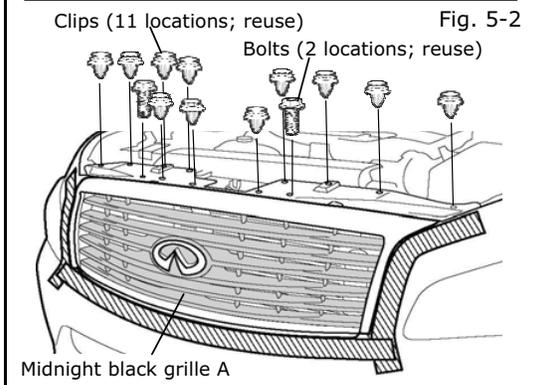
## INSTALLATION INSTRUCTIONS - Midnight Black Grille Kit



- 4 Midnight black grille installation preparation
- a) Attach the Emblem with front camera (reuse) to the Midnight black grille with screws (2 locations; reuse). See Fig. 5.



- 5 Midnight black grille installation
- a) Re-connect the front camera harness connector (1 location). See Fig. 5-1.
  - b) Align Midnight black grille A claws (upper: 2 locations, lower: 5 locations) and grommets (3 on each side) to the holes in bumper. See Fig. 5-1.
  - c) Push Midnight black grille A against the bumper until Midnight black grille A claws and grommets are fully inserted and locked. See Fig. 5-1.
  - d) Reinstall all parts that were labeled reuse, using the reverse of the removal process. See Fig. 5-2.



- 6 Connect the vehicle battery (negative terminal.)
- 7 Perform camera image calibration. Refer to AV-441. CALIBRATING CAMERA IMAGE (AROUND VIEW MONITOR) : Special Repair Requirement.
- 8 Remove any remaining masking tape.
- 9 Close the vehicle engine hood.