

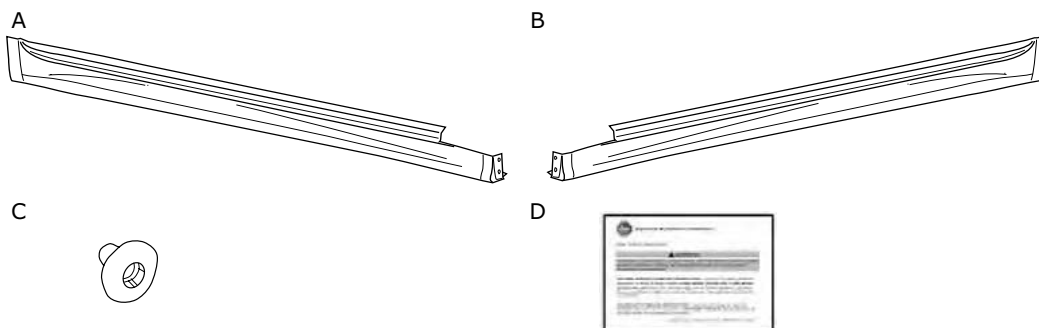


GENUINE PARTS

INSTALLATION INSTRUCTIONS

1. **DESCRIPTION:** Side Sill Protector
2. **APPLICATION:** Q70
3. **PART NUMBER:** G68E0 1MAXX (xx Designates color)
4. **KIT CONTENTS:**

Item	Qty.	Description	Part Number
A	1	Side Sill Protector RH	—
B	1	Side Sill Protector LH	—
C	10	Grommet	76848-35F00
D	1	Installation Instructions Replacement Template	—



5. **TOOLS REQUIRED:**
 - Stubby Driver
 - Socket wrench (10 mm)
 - Clip Remover

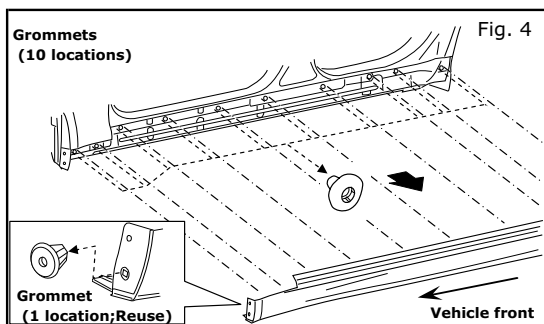
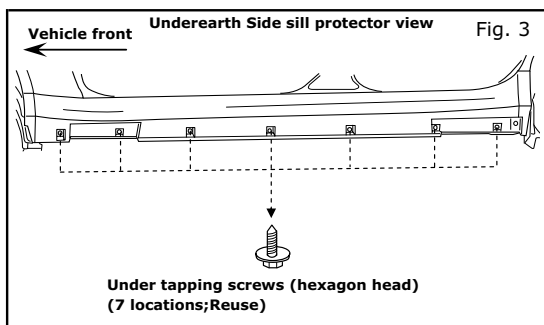
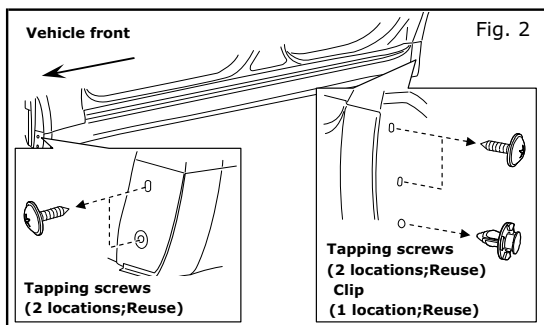
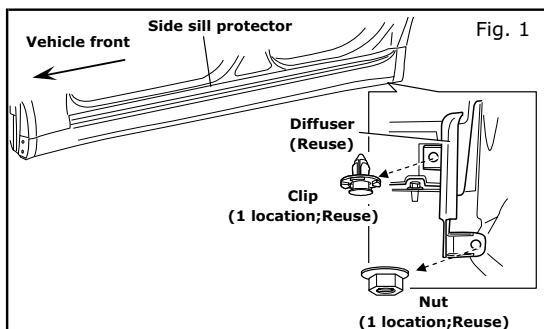
6. **PRE-INSTALLATION CAUTIONS/NOTES:**

NOTE

- These instructions are for the left side of the vehicle (the Side Sill Protector LH(B)); the same procedure applies to the right side (the Side Sill Protector RH(A)).

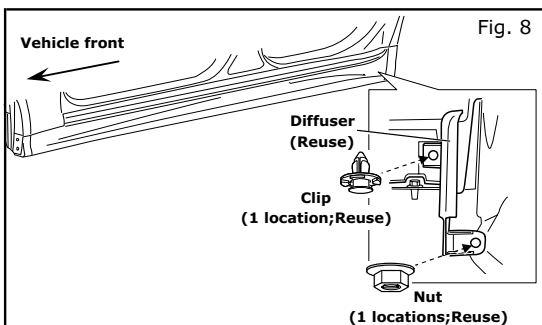
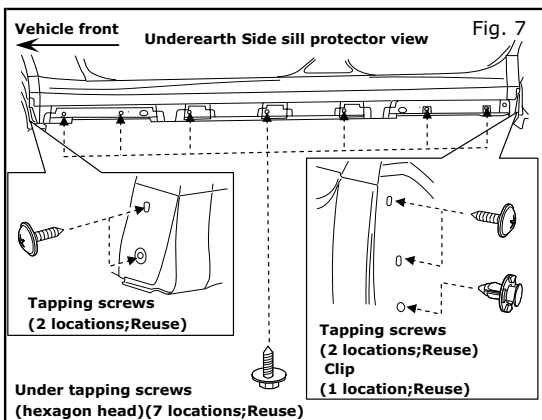
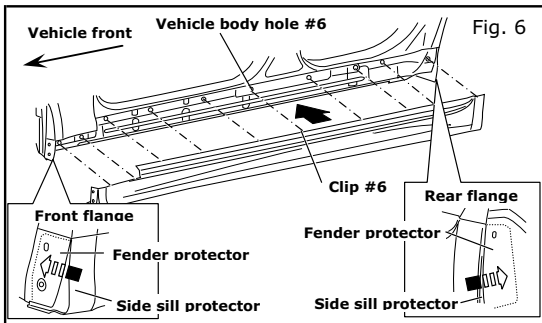
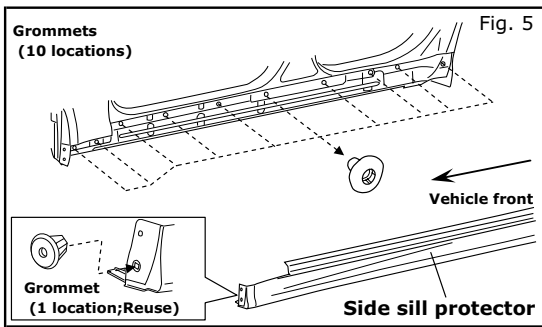
INSTALLATION INSTRUCTIONS - Side Sill Protector Kit

7. INSTALLATION PROCEDURE:



- 1) Removing the Side Sill Protector
 - A) Remove diffuser by removing the clip (1 location) and the nut (1 location) that holds the diffuser with the clip remover and the socket wrench (10 mm). (The nut and the clip, the diffuser will be reused.) See Fig. 1.
 - B) Remove the front tapping screws (2 locations) and the rear tapping screws (2 locations) with a stubby driver. (The tapping screws will be reused.) See Fig. 2.
 - C) Remove the rear clip (1 location) with the clip remover. (The clip will be reused.) See Fig. 2.
 - D) Remove the tapping screws (7 locations) of the underside with a socket wrench (10 mm). (The tapping screws will be reused.) See Fig. 3.
 - E) Open the door and remove the Side Sill Protector by pulling out at the front and rear edges of Side Sill Protector.
 - F) Remove the grommets (10 locations) of the vehicle body hole. See Fig. 4.
 - G) Remove any remaining gasket around all the vehicle body holes.
 - H) Remove the grommet (1 location) in front of Side sill protector. (The grommet will be reused.) See Fig. 4.

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2) Installing the Side Sill Protector

- A) Install the grommet in front of Side sill protector. See Fig. 5.
- B) Install the grommets (10 locations) of the vehicle body hole. See Fig. 5.
- C) Open the door and attach the Side Sill Protector clips. (10 locations) See Fig. 6.

NOTE:

* **First, Attach the Side Sill Protector to the vehicle at the 6th hole from the Front. (Vehicle body hole #6).**

* **Insert the front flange to front of the fender and the rear flange to the backside of the fender protector.**

- D) Close the door and install the tapping screws (7 locations) on the underside with a socket wrench (10 mm). See Fig. 7.
- E) Install the front tapping screw (1 location) and the rear tapping screws (2 locations) with a stubby driver. See Fig. 7.
- F) Install the rear clip (1 location) See Fig. 7.
- G) Reinstall diffuser with the clip (1 location) and the nut (1 location) with the socket wrench (10 mm). See Fig. 8.