



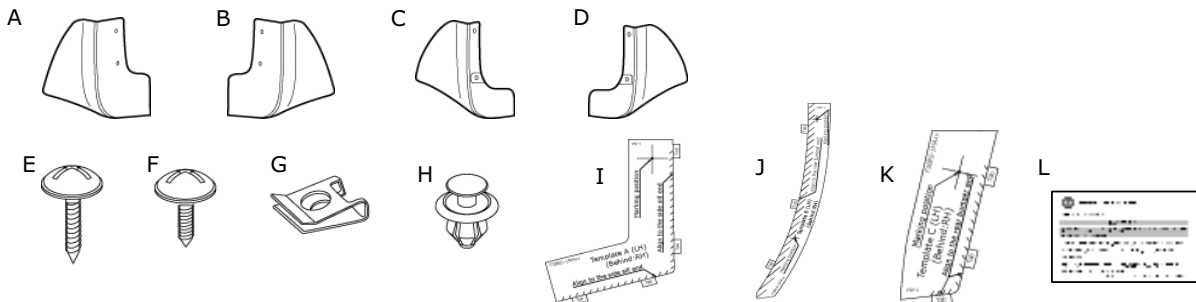
GENUINE PARTS

INSTALLATION INSTRUCTIONS

DESCRIPTION: SPLASH GUARDS
APPLICATION: Q70
PART NUMBER: F38E0-1MAxx (xx Designates color)

KIT CONTENTS:

Item	Qty.	Description	Service Part Number
A	1	Splash guard - Front Right	F3854-1MExx
B	1	Splash guard - Front Left	F3855-1MExx
C	1	Splash guard - Rear Right	G8812-1MExx
D	1	Splash guard - Rear Left	G8813-1MExx
E	4	Tapping screw M5×25mm	---
F	4	Tapping screw M5×15mm	---
G	4	Spring nut	---
H	4	Clip	---
I	1	Paper template A	---
J	1	Paper template B	---
K	1	Paper template C	---
L	1	Installation Instructions Replacement Template	---



TOOLS REQUIRED:

- Phillips head short Screwdriver
- Center Punch/Awl
- Drill
- Drill Bit(3mm(1/8inch), 6mm(1/4inch), and 8mm(5/16inch))
- Socket & Driver 10mm
- Masking Tape
- Clip remover
- 90% or greater alcohol
- Clean, Lint-Free Wiping Cloth
- Mild soap / water mixture

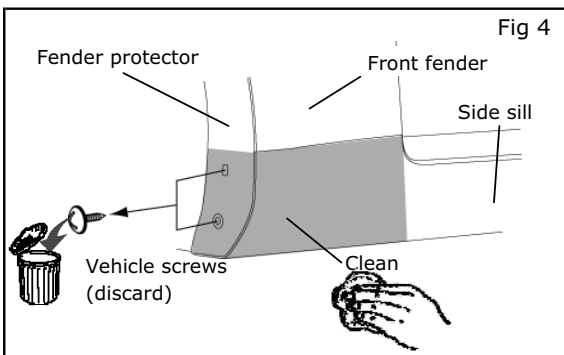
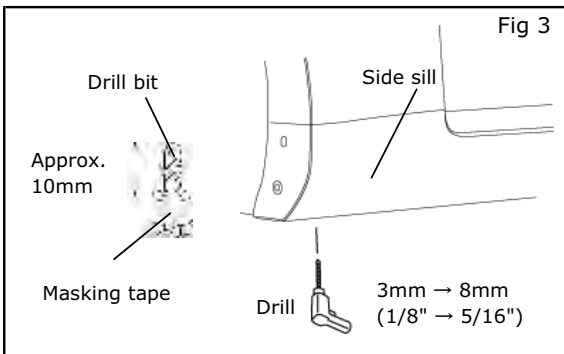
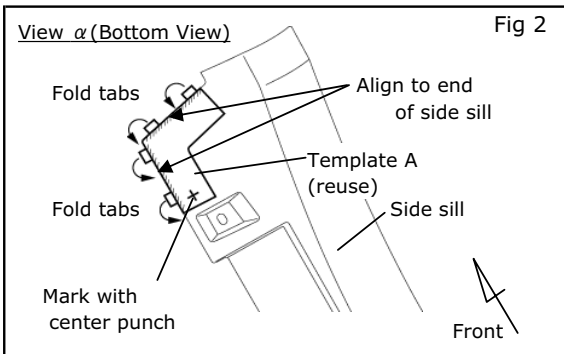
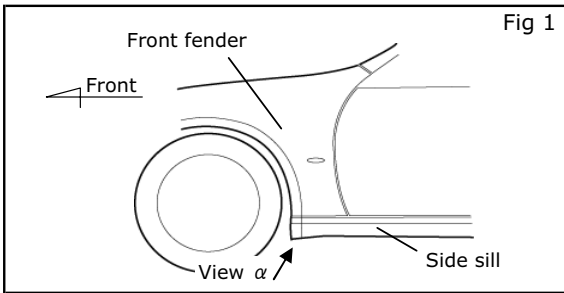
PRE-INSTALLATION WARNING, CAUTIONS CRITICAL STEPS, and NOTES:

- Dealer installation Recommended.
- These instructions are for left side of vehicle; same procedure applies to right side.
- For the right side installation, use the template with the text facing the vehicle.
- Jack up vehicle using instructions under "Changing Tire" section of owner's manual.

CAUTION

- Install the splash guards when the ambient temperature is above 60° F (15°C)
- Do not wash or expose the vehicle to a wet environment for 24 hours after installing splash guards.

INSTALLATION PROCEDURE:



- 1) Fold tabs of template A.
- 2) Align template A to underside of side sill and apply masking tape to hold template A in place.
- 3) Mark hole position (+) with center punch.
- 4) Slowly remove masking tape and template A.

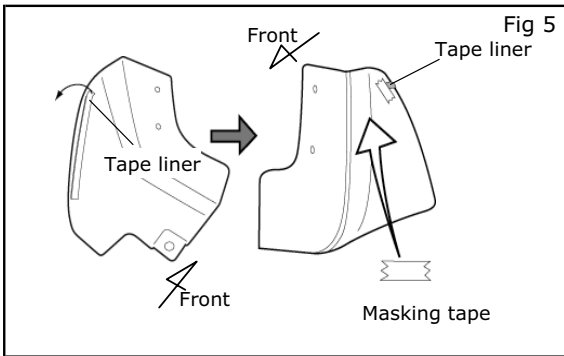
NOTE:

Be sure not to damage template during removal, as it will be required for right side installation.

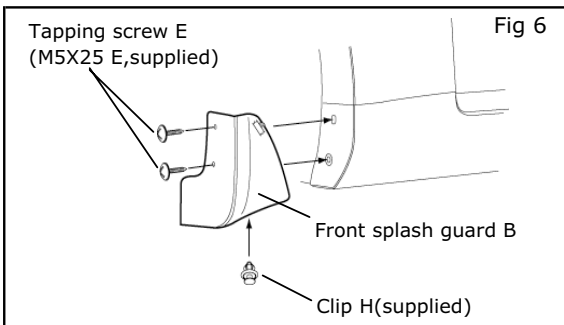
- 5) If needed, Jack up vehicle to drill hole.
- 6) Wrap masking tape around 3mm (1/8") and 8mm (5/16") drill bits, approximately 10mm from tip.
- 7) Drill 3mm (1/8") → 8mm (5/16") hole at marked locations on side sill.

- 8) Remove and discard screws (2 locations) that attach side sill.
- 9) Clean any dirt and oil off of installation surface with mild soap / water mixture.
- 10) Using a clean, lint free cloth, wipe tape area with 90% or greater alcohol.

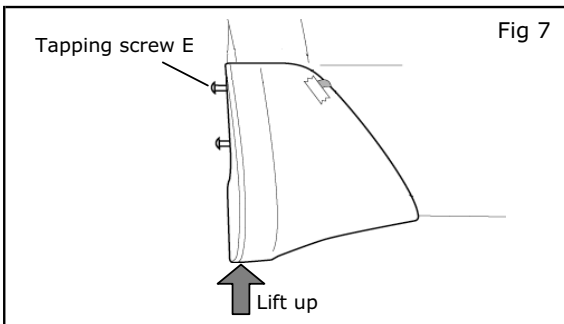
INSTALLATION PROCEDURE:



- 11) Remove approximately 20mm of tape liner from double-sided tape on front splash guard in direction shown by arrow.
- 12) Fold tape liner pull tabs onto front splash guard surface and apply masking tape to ensure that pull tabs are accessible.

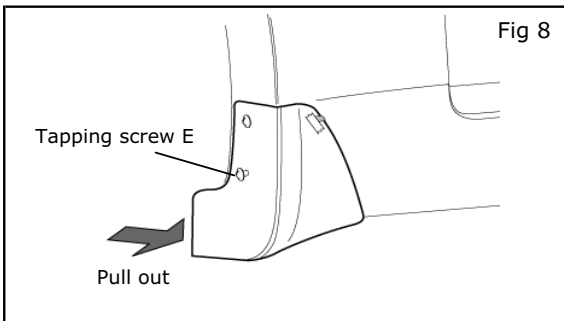


- 13) Align front splash guard to side sill and loosely install tapping screws E.
- 14) Install clip H.



- 15) Lift up front splash guard.
- 16) Tighten upper tapping screw E.

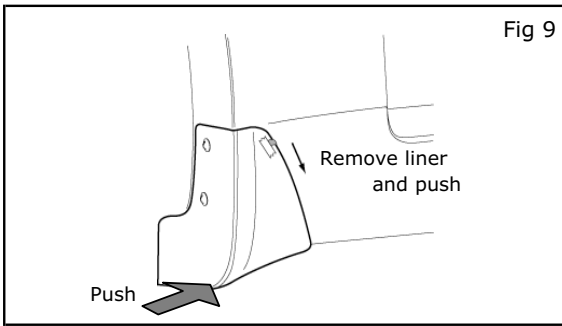
NOTE:
Do not over tighten screw.
Reference tightening torque: 3.8~4.4N·m
(34 ~39in·lb)



- 17) Pull out on bottom of front splash guard.
- 18) Tighten middle tapping screw E.

NOTE:
Do not over tighten screw.
Reference tightening torque: 3.8~4.4N·m
(34 ~39in·lb)

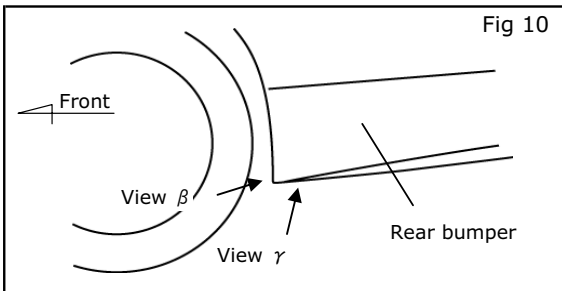
INSTALLATION PROCEDURE:



- 19) Push rearward on bottom of splash guard.
- 20) Remove tape liner in direction shown by arrow and apply at least 15lbs of pressure to front splash guard B to ensure proper tape adhesion.

NOTE:

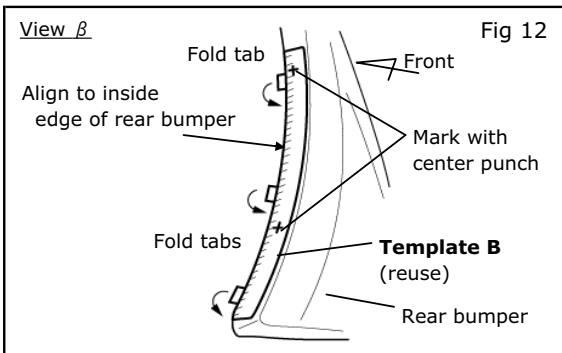
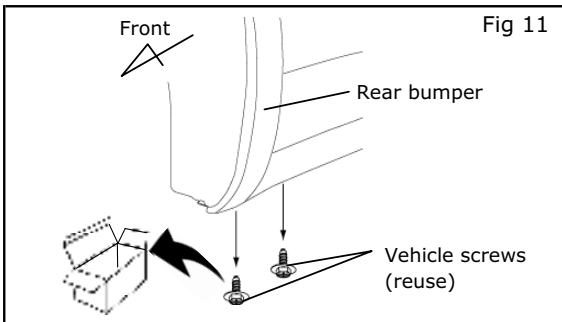
- Be sure no gap occurs between vehicle body parts and splash guard.
- Apply at least 15lbs or more of pressure to the front splash guard surface.



- 21) Remove bottom fascia screws that attach rear bumper.

NOTE:

- Be careful not to lose the screws. Keep to reuse.

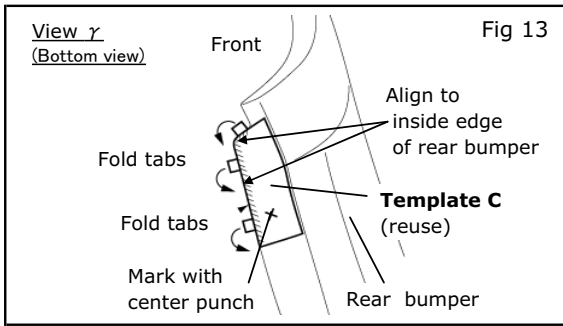


- 22) Fold tabs of template B.
- 23) Align template B to rear bumper and apply masking tape to hold template B in place.
- 24) Mark hole positions (+) with center punch.
- 25) Slowly remove masking tape and template B.

NOTE:

- Be sure not to damage template during removal, as it will be required for right side installation.

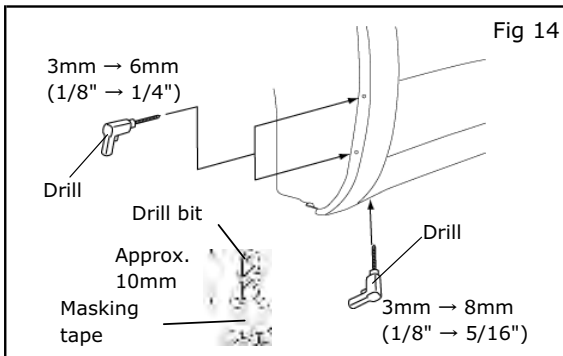
INSTALLATION PROCEDURE:



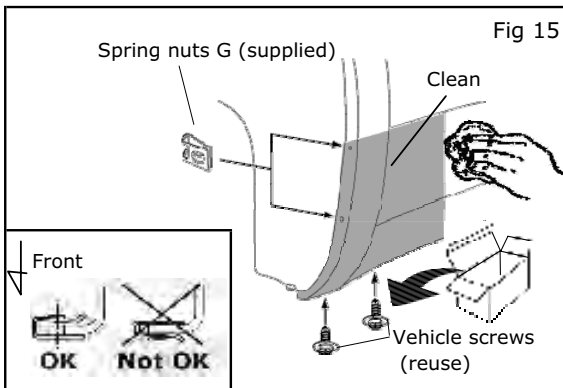
- 26) Fold tabs of template C.
- 27) Align template C to underside of rear bumper and apply masking tape to hold template C in place.
- 28) Mark hole position (+) with center punch.
- 29) Slowly remove masking tape and template C.

NOTE:

Be sure not to damage the template during removal, as it will be required for right side installation.



- 30) Wrap masking tape around 3mm (1/8"), 6mm (1/4") and 8mm (5/16") drill bits, approximately 10mm from tip.
- 31) Pull rear bumper outward to drill holes.
- 32) Drill 3mm (1/8") → 6mm (1/4") holes at marked locations of wheelhouse area on rear bumper.
- 33) Drill 3mm (1/8") → 8mm (5/16") holes at marked locations of underside area on the rear bumper.

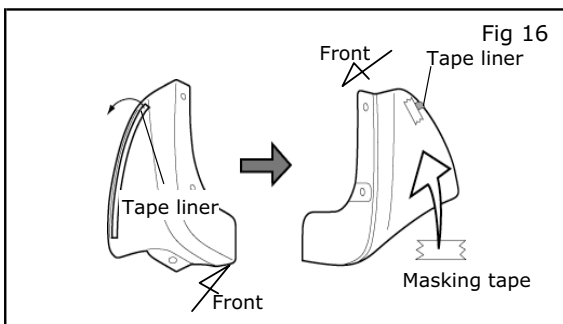


- 34) Install M5 spring nuts G over 6mm (1/8") holes in rear bumper wheelhouse area.

NOTE:

Install spring nuts(supplied) with flat edge on outside of rear bumper.

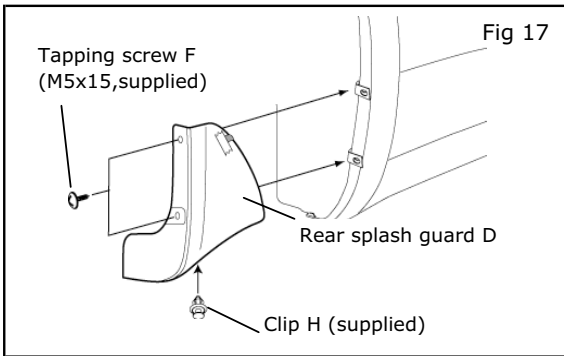
- 35) Clean any dirt and oil off of installation surface with mild soap / water mixture.
- 36) Using a clean, lint free cloth, wipe tape area with 90% or greater alcohol.
- 37) Reinstall previously removed vehicle screws.



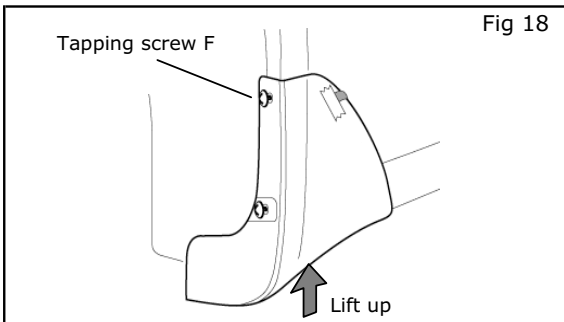
- 38) Remove approximately 20mm of tape liner from double-sided tape on rear splash guard in direction shown by arrow.

- 38) Fold tape liner pull tabs onto rear splash guard surface and apply masking tape to ensure that pull tabs are accessible.

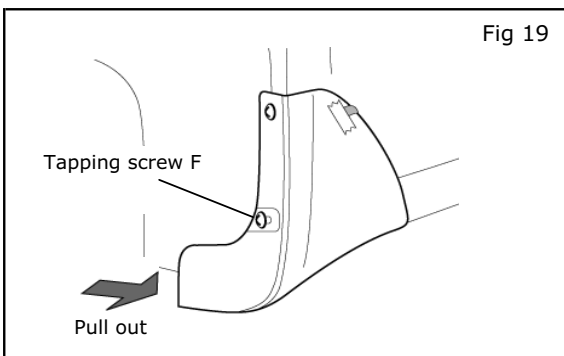
INSTALLATION PROCEDURE:



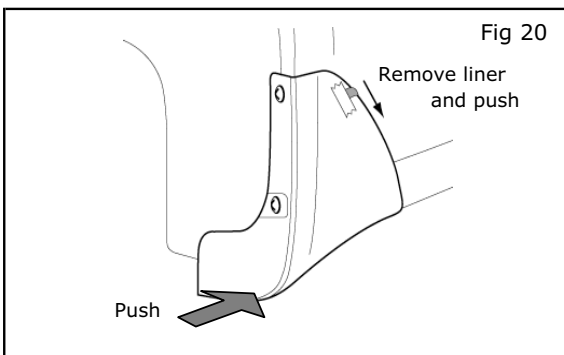
- 39) Align rear splash guard to rear bumper and loosely install tapping screws F (M5x15).
- 40) Install clip H.



- 41) Lift up rear splash guard.
 - 42) Tighten upper tapping screw F.
- NOTE:**
Do not over tighten screw.
Reference tightening torque: 3.8~4.4N·m
(34 ~39in·lb)



- 43) Pull out on bottom of rear splash guard.
 - 44) Tighten middle tapping screw F.
- NOTE:**
Do not over tighten screw.
Reference tightening torque: 3.8~4.4N·m
(34 ~39in·lb)



- 45) Push rearward on bottom of rear splash guard.
 - 46) Remove tape liner in direction shown by arrow and apply at least 15lbs of pressure to rear splash guard to ensure proper tape adhesion.
- NOTE:**
·Be sure no gap occurs between vehicle body parts and splash guard.
·Apply at least 15lbs or more of pressure to the front splash guard surface.

FINAL INSPECTION

- Verify all clips are fully engaged and locked.