

GENUINE PARTS

INSTALLATION INSTRUCTIONS

DESCRIPTION:	Rear Bumper Protector
--------------	-----------------------

APPLICATION: QX60

PART NUMBER: 999T6 R2000

KIT CONTENTS:

Item	Qty.	Part Description	Service Part Number
Α	1	Rear Bumper Protector	
В	2	Spacers	
С	1	Installation Instruction Replacement Template	

TOOLS REQUIRED:

- Clean, Lint-Free Wiping Cloth
- 90% (or greater) Isopropyl Alcohol
- Scale
- Masking Tape

PRE-INSTALLATION WARNINGS, CAUTIONS, CRITICAL STEPS, and NOTES:

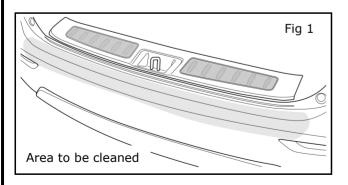
• Dealer Installation Recommended. Instructions may refer to Service Manual.

A CAUTION

- Install the rear bumper protector only when the part & vehicle temperature are between 60°F 110°F (16°C 43°C).
- Do not wash or expose the vehicle to a wet environment for 24 hours after installing the bumper protector.

INSTALLATION PROCEDURE:

1) Clean vehicle area thoroughly with soap and water to remove any dirt or debris and allow to dry.

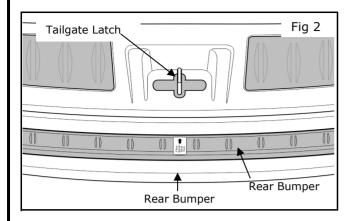


- 2) Bumper protector installation prep.
 - a) Open rear hatch.
 - b) Using a clean lint-free cloth and 90% Isopropyl Alcohol, clean area of rear bumper where part will be installed.
 - c) Allow time to dry thoroughly. (Fig 1)

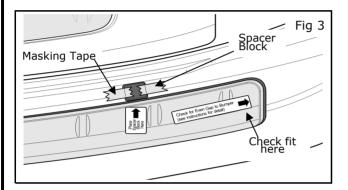
A CAUTION

Failure to clean the mounting surface properly may cause the adhesive tape to have poor adhesion to the vehicle.

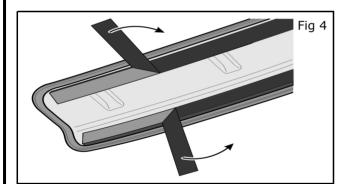
INSTALLATION PROCEDURE:



3) Dry fit the bumper protector on the vehicle by aligning the bumper protector centering arrow with the tailgate latch. (Fig 2)



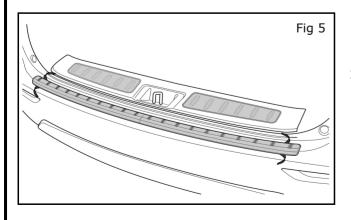
- 4) Position spacer block at label locations on both sides of vehicle. Spacer block should fit tight between part and bumper. (Fig 3)
- 5) Peel back protective film near the spacer blocks.
- 6) Secure Spacer Block to the bumper with masking tape. (Fig 3)
- 7) Check the fore/aft alignment of the bumper protector to the curvature of the bumper for consistent gap. (Fig 3)



8) Prepare tape. (Fig 4)

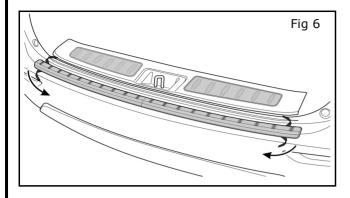
liners.

- a) Remove part.b) Peel back approximately 30mm on all tape
- c) Fold back all liners.

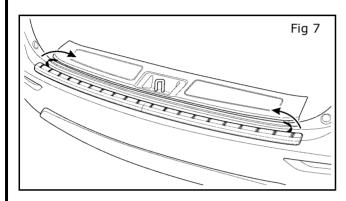


- 9) Re-align part to vehicle and lightly tack the bumper protector to the vehicle. (Fig 5)
- 10) Confirm center arrow alignment to vehicle and tight fit to spacers. If necessary, un-tack bumper protector and repeat. (Fig 5)

INSTALLATION PROCEDURE:



- While holding the part in position, with one hand at the center arrow, remove the rear tape liners. (Fig6)
- 12) Using a clean lint-free cloth, start at the center and apply 15 lbs of force along the tape path.



- 13) Remove spacer blocks.
- 14) Remove front tape liners. (Fig 7)

NOTE:

Pull up on the rear edge of the part as you pull the tape liner so it does not break.

- 15) Using a clean lint-free cloth, start at the center and apply 15 lbs of force along the tape path.
- 16) To ensure adequate adhesion, re-apply 15 lbs of force across the entire part.
- 17) Prior to delivery to the customer, remove protective film from part.
- 18) Close rear hatch.
- 19) Do not expose vehicle to moisture for 24 hours.