

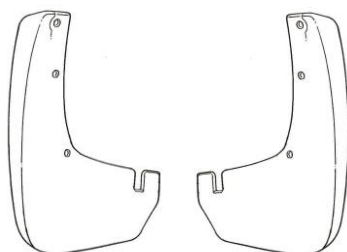


GENUINE PARTS

INSTALLATION INSTRUCTIONS

DESCRIPTION:	Splash Guard-Rear
APPLICATION:	QX50 LWB
PART NUMBER:	999J2 54004
KIT CONTENTS:	

Item	Qty.	Part Description	Service Part Number
A	1	Splash Guard - Rear Right	999J2 54006
B	1	Splash Guard - Rear Left	999J2 54007
C	6	Philips Head Screw - 20mm	14-51 00891
D	4	Spring Clip	12-41 0071U
E	2	Push Pin	11296-A6000
F	1	Installation Instruction Replacement Template	999V2 AW000



A

B



C



D



E



F

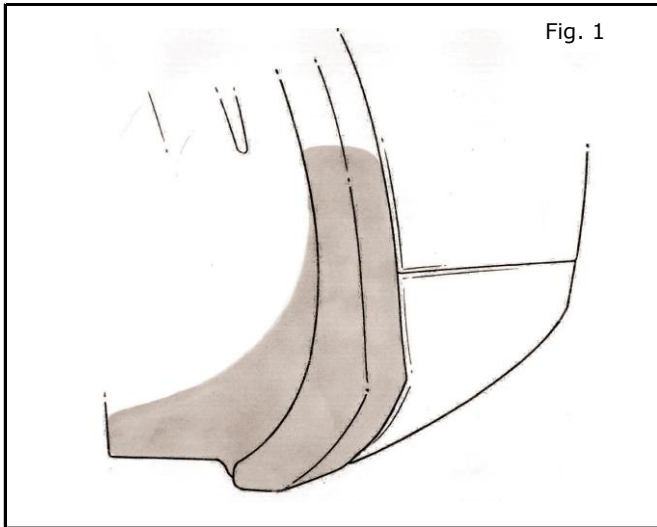
TOOLS REQUIRED:

- clean rag
- soap & water
- #2 phillips screw driver
- #15 Torx screw driver
- Drill
- 6mm (1/4") Drill Bit
- 1.5mm (1/16") Drill Bit

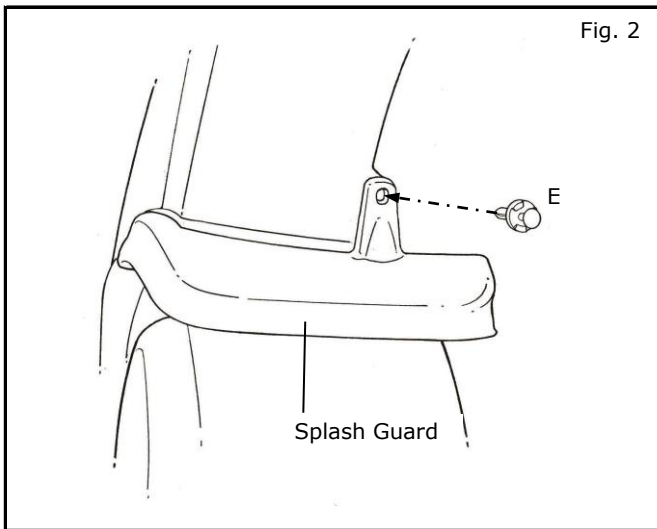
PRE-INSTALLATION WARNINGS, CAUTIONS, CRITICAL STEPS, and NOTES:

- These installation instructions are for the left side of the vehicle; the same procedure applies to the right side.
- Dealer Installation Recommended.
- Parts to be installed at room temperature.

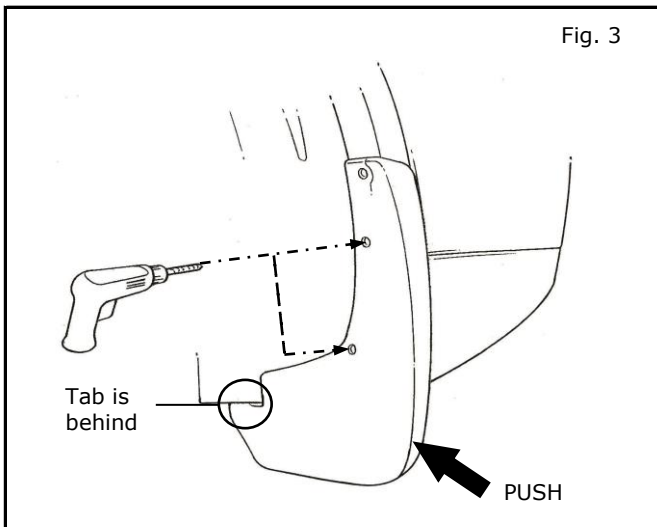
INSTALLATION PROCEDURE:



- 1) Clean shaded area with soap and water mixture and dry.



- 2) Align rear splash guard to vehicle.
- 3) Hold splash guard up and push into vehicle and install supplied push pin (E) in lower mount tab hole and engage.



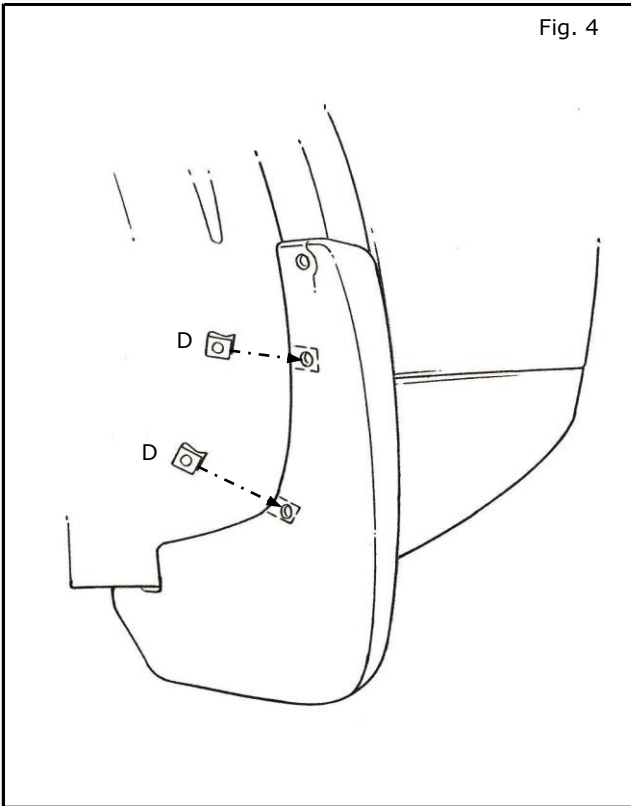
- 4) Push splash guard up and into vehicle and drill 6mm (1/4") holes in middle and lower hole through panel edge and liner.

NOTE:

The tab goes behind the wheel liner.

INSTALLATION PROCEDURE: (continue)

Fig. 4

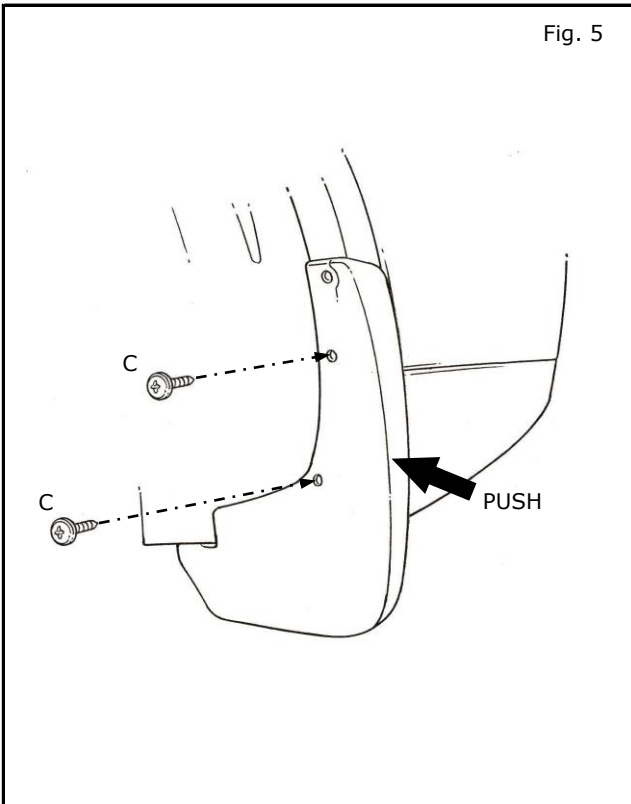


- 5) Pull splash guard out slightly and install spring clips (D) over panel edge drilled holes.

NOTE:

Install spring clip with flat edge on panel edge.

Fig. 5



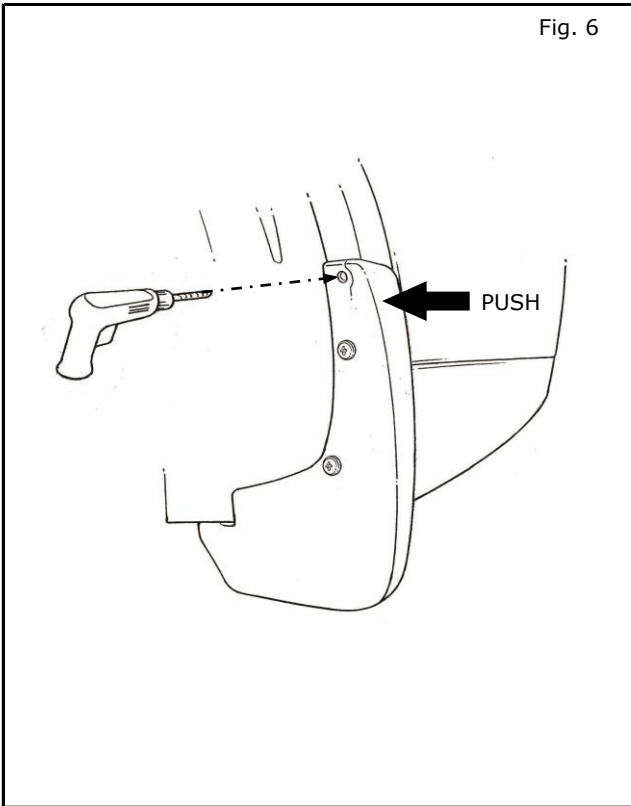
- 6) Push splash guard up and into vehicle and install supplied screws (C) in middle and lower holes and tighten.

NOTE:

Do not over tighten screw. Reference Tighten Torque: 3.8~4.4N-m {34~39 in-lb}

INSTALLATION PROCEDURE: (continue)

Fig. 6

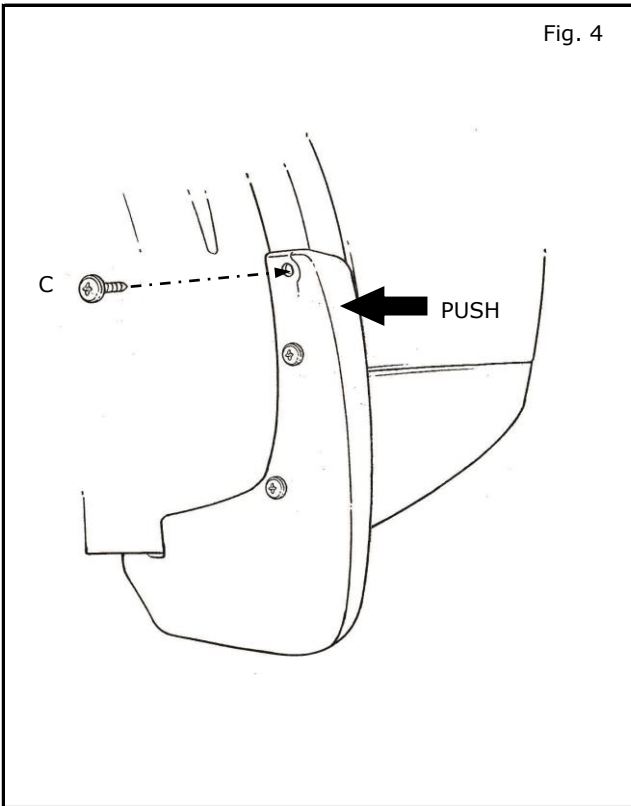


- 7) Mark top hole center with awl.
- 8) Drill 1.5mm (1/16") center pilot hole.

NOTE:

Hold splash guard tight to the vehicle while drilling and installing screws to ensure no gap occurs between fender and splashguard.

Fig. 4



- 9) Install supplied screw top hole. DO NOT OVER TIGHTEN.