

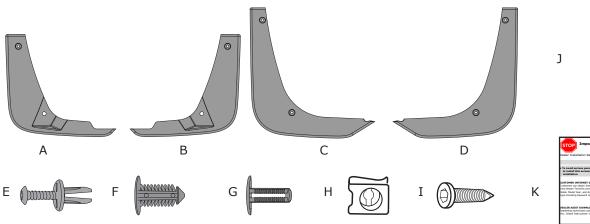
# **GENUINE PARTS**

# **INSTALLATION INSTRUCTIONS**

DESCRIPTION:	Splash Guards Black - Low Gloss
APPLICATION:	QX30 AWD
PART NUMBER:	KE788-5DJ0AUS

#### **KIT CONTENTS:**

Item	Qty.	Part Description	Service Part Number
Α	1	Splash guard - Front right	
В	1	Splash guard - Front left	
С	1	Splash guard - Rear right	
D	1	Splash guard - Rear left	
Е	2	Push pin	
F	2	Push pin L21	KE788-5DJ0A-S1
G	2	Push pin L24	
Н	6	Spring nut	
I	6	Tapping screw	
J	1	Paper template GABBAV002	
K	1	Installation instructions replacement Template	







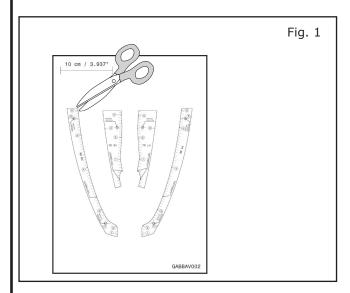
# **TOOLS REQUIRED:**

- Torx T20 screwdriver
- Clip remover
- Jack
- Scissors
- Phillips screwdriver

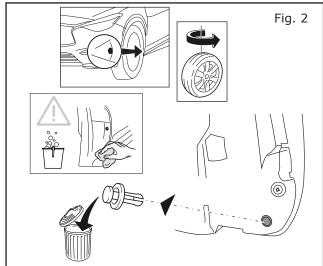
- Tape
- Center punch
- Drill
- 7mm (9/32") Drill Bit
- 3mm (1/8") Drill Bit

# PRE-INSTALLATION WARNINGS, CAUTIONS, CRITICAL STEPS, and NOTES:

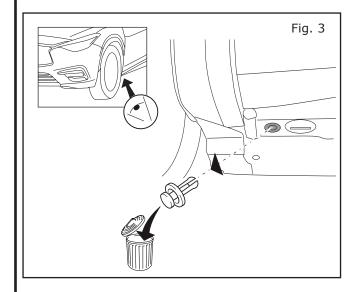
- Dealer installation Recommended. Instructions may refer to Service Manual
- These instructions are for left side of vehicle; same procedure applies to right side.
- Jack up vehicle using instructions under «Changing Tire» section of owner's manual.



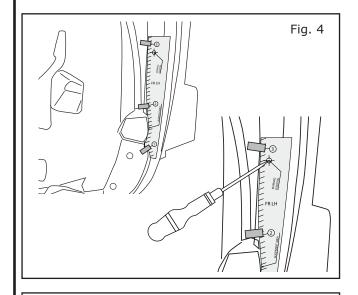
1) Cut out four templates.



- 2) Turn wheels to allow best access to screws and clean installation surface with mild soap / water mixture.
- 3) Remove and discard existing clip.



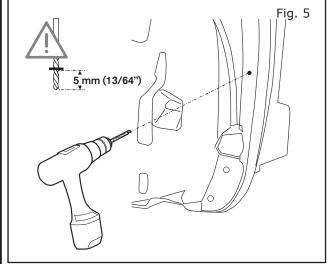
- 4) Locate existing clip under vehicle.
- 5) Remove and discard existing clip.



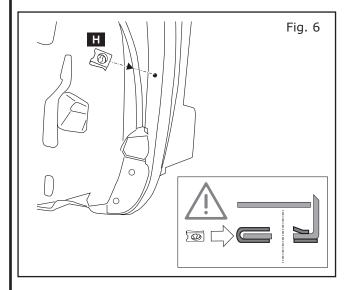
6) Align paper template (FR RH / FR LH) to wheel arch and apply masking tape to hold paper template in place.

NOTE: BE SURE TO FOLLOW ALIGNMENT LOCATIONS AND SEQUENCE NUMBERS ON PAPER TEMPLATE.

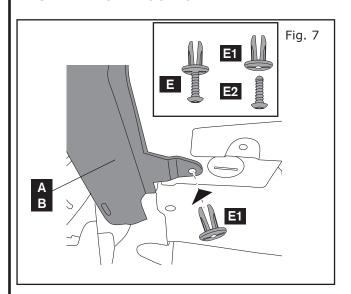
- 7) Mark hole position (+) with center punch.
- 8) Remove paper template.



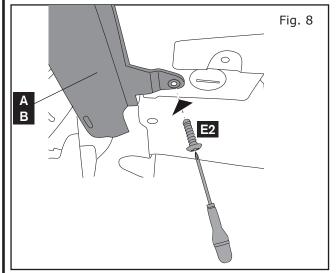
9) Drill 3mm (1/8") -> 7mm (9/32") hole at marked position.



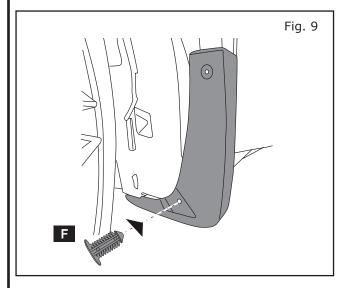
10) Align spring nut H with drilled hole and slide onto wheel arch flange.



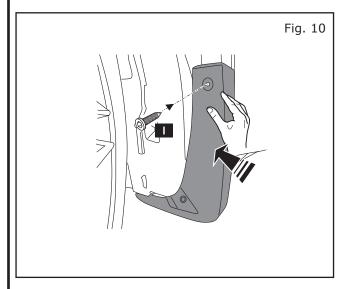
- 11) Detach plastic screw E2 from clip E1.
- 12) Align splash guard (A/B) to vehicle.
- 13) Install clip E1 under the vehicle.



14) Fix screw E2 inside clip E1 with phillips screwdriver.



15) Install clip F.

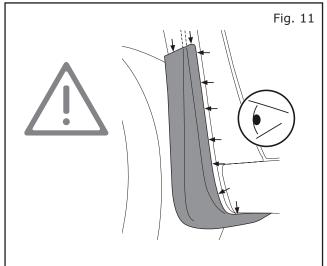


16) Install tapping screw I.

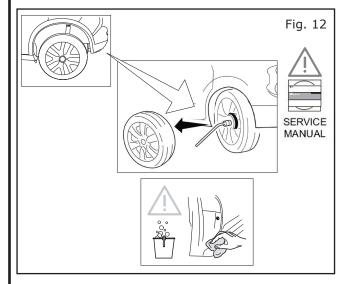
NOTE: do not over tighten screw.

Torque: 2,8-3,3 N-m

NOTE: PUSH SPLASH GUARD TIGHT TO VEHICLE WHILE TIGHTENING UP AND SCREW TO ENSURE NO GAP OCCURS BETWEEN FENDER AND SPLASH **GUARD.** 



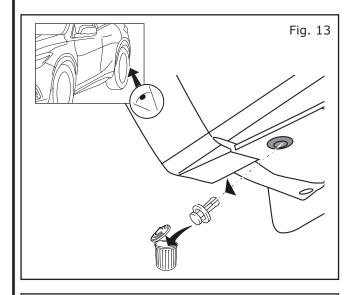
17) If gap occurs between fender and splash guard, loosen screw, adjust splash guard and re-tighten screw.



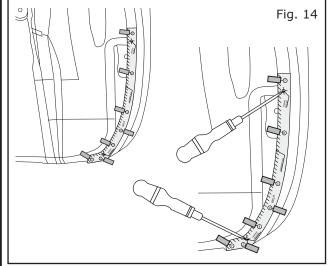
18) Jack up vehicle and remove rear wheel.

**NOTE:** Jack up vehicle using instructions under «Changing Tire» section of owner's manual.

19) Clean installation surface with mild soap / water mixture.



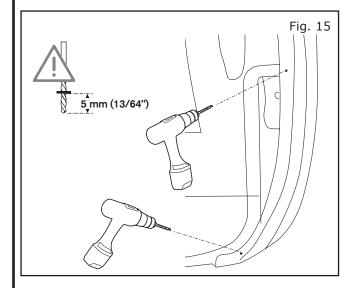
- 20) Locate existing clip under vehicle.
- 21) Remove and discard existing clip.



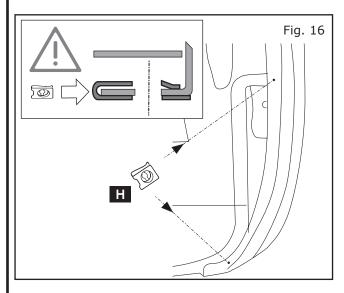
22) Align paper template (RR RH / RR LH) to rear bumper and apply masking tape to hold paper template in place.

# NOTE: BE SURE TO FOLLOW ALIGNMENT LOCATIONS AND SEQUENCE NUMBERS ON PAPER TEMPLATE.

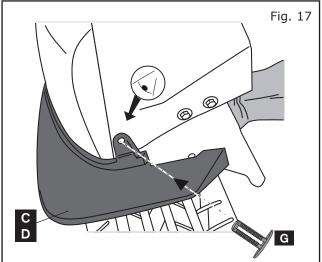
- 23) Mark 2 holes positions (+) with center punch.
- 24) Remove paper template.



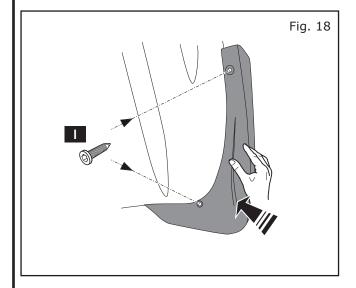
25) Drill 3mm (1/8") -> 7mm (9/32") hole at marked positions.



26) Align spring nuts H with drilled holes and slide onto wheel arch flange.



- 27) Align splash guard (C/D) to vehicle.
- 28) Install clip G under vehicle and push on underside to get clip to engage 4th layer of material.

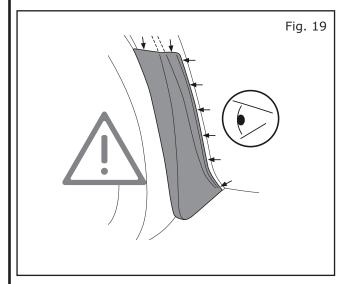


29) Install tapping screws I.

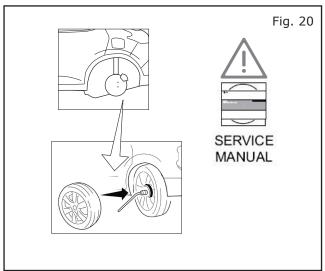
NOTE: do not over tighten screws.

Torque: 2,8-3,3 N-m

NOTE: PUSH SPLASH GUARD TIGHT TO VEHICLE WHILE TIGHTENING UP AND SCREW TO ENSURE NO GAP OCCURS BETWEEN FENDER AND SPLASH GUARD.



30) If gap occurs between fender and splash guard, loosen screw, adjust splash guard and re-tighten screw.



31) Reinstall rear wheel and remove jack.

# **FINAL INSPECTION:**

- Verify all clips are fully engaged and locked
- Check all torque values (Reference related steps and figures)
- Re-install all removed vehicle parts. Refer to vehicle service manual for more details